INSTALLATION MANUAL

Four-way Cassette Type

For air conditioners:

ACI/AOU-35HPR1
ACI/AOU-53HPR1
ACI/AOU-71HPR1
ACI/AOU-105HPS3
ACI/AOU-140HPS3

Thank you very much for purchasing our air conditioner,
Before using your air conditioner , please read this manual carefully and keep it for future reference.

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1. PRECAUTIONS

- **Be sure to be in conformity with the local, national and international laws and regulations.**
- **Read "PRECAUTIONS" carefully before installation.**
- **The following precautions include important safty items. Observe them and never forget.**
- **Keep this manual with the owner's manual in a handy place for future reference.**

The safty precautions listed here are divided into two categories.

WARNING

Failure to observe a warning may result in death.

CAUTION

Failure to observe a caution may result in injury or damage to the equipment.

After completing the installation, make sure that the unit operates properly during the start-up operation. Please instruct the customer on how to operate the unit and keep it maintained.Also, inform customers that they should store this installation manual along with the owner's manual for future reference.

WARNING

Be sure only trained and qualified service personnel to install, repair or service the equipment.

Improper installation, repair, and maintenance may result in electric shocks, short-circuit, leaks, fire or other damage to the equipment.

Install according to this installation instructions strictly.
If installation is defective, it will cause water leakage, electrical shock and fire.

When installing the unit in a small room, take measures against to keep refrigerant concentration from exceeding allowable safety limits in the event of refrigerant leakage.
Contact the place of purchase for more information. Excessive refrigerant in a closed ambient can lead to oxygen deficiency.

Use the attached accessories parts and specified parts for installation.
otherwise, it will cause the set to fall, water leakage, electrical shock and fire.

Install at a strong and firm location which is able to withstand the set' s weight.
If the strength is not enough or installation is not properly done, the set will drop to cause injury.

The appliance must be installed 2.3m above floor.

The appliance shall not be installed in the laundry.

Before obtaining access to terminals, all supply circuits must be disconnected.

The appliance must be positioned so that the plug is accessible.

The enclosure of the appliance shall be marked by word, or by symbols, with the direction of the fluid flow.

For electrical work, follow the local national wiring standard, regulation and this installation instructions. An independent circuit and single outlet must be used.
If electrical circuit capacity is not enough or defect in electrical work, it will cause electrical shock or fire.

Use the specified cable and connect tightly and clamp the cable so that no external force will be acted on the terminal.
If connection or fixing is not perfect, it will cause heat-up or fire at the connection.

Wiring routing must be properly arranged so that control board cover is fixed properly.
If control board cover is not fixed perfectly, it will cause heat-up at connection point of terminal, fire or electrical shock.

If the supply cord is damaged, it must be replaced by the manufacture or its service agent or a similarly qualified person in order to avoid a hazard.

An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.

When carrying out piping connection, take care not to let air substances go into refrigeration cycle.
Otherwise, it will cause lower capacity, abnormal high pressure in the refrigeration cycle, explosion and injury.

Do not modify the length of the power supply cord or use of extension cord, and do not share the single outlet with other electrical appliances.
Otherwise, it will cause fire or electrical shock.

Carry out the specified installation work after taking into account strong winds, typhoons or earthquakes.
Improper installation work may result in the equipment falling and causing accidents.

If the refrigerant leaks during installation, ventilate the area immediately.
Toxic gas may be produced if the refrigerant comes into the place contacting with fire.

The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.

After completing the installation work, check that the refrigerant does not leak.
Toxic gas may be produced if the refrigerant leaks into the room and comes into contact with a source of fire, such as a fan heater, stove or cooker.

⚠ CAUTION

Ground the air conditioner.
Do not connect the ground wire to gas or water pipes, lightning rod or a telephone ground wire.Incomplete grounding may result in electric shocks.

Be sure to install an earth leakage breaker.
Failure to install an earth leakage breaker may result in electric shocks.

Connect the outdoor unit wires , then connect the indoor unit wires.
You are not allow to connect the air conditioner with the power source until wiring and piping the air conditioner is done.

While following the instructions in this installation manual, install drain piping in order to ensure proper drainage and insulate piping in order to prevent condensation.
Improper drain piping may result in water leakage and property damage.

Install the indoor and outdoor units, power supply wiring and connecting wires at least 1 meter away from televisions or radios in order to prevent image interference or noise.
Depending on the radio waves, a distance of 1 meter may not be sufficient enough to eliminate the noise.

The appliance is not intended for use by young children or infirm persons without supervision.

Don't install the air conditioner in the following locations:

- There is petrolatum existing.
- There is salty air surrounding (near the coast).
- There is caustic gas (the sulfide, for example) existing in the air (near a hot spring).
- The Volt vibrates violently (in the factories).
- In buses or cabinets.
- In kitchen where it is full of oil gas.
- There is strong electromagnetic wave existing.
- There are inflammable materials or gas.
- There is acid or alkaline liquid evaporating.
- Other special conditions.

2. INSTALLATION INFORMATION

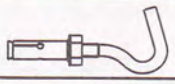
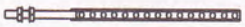
- **To install properly, please read this "installation manual" at first.**
- **The air conditioner must be installed by qualified persons.**
- **When installing the indoor unit or its tubing, please follow this manual as strictly as possible.**
- **If the air conditioner is installed on a metal part of the building, it must be electrically insulated according to the relevant standards to electrical appliances.**
- **When all the installation work is finished, please turn on the power only after a thorough check.**
- **Regret for no further announcement if there is any change of this manual caused by product improvement.**

INSTALLATION ORDER

- Select the location;
- Install the indoor unit;
- Install the outdoor unit;
- Install the connecting pipe ;
- Connect the drain pipe;
- Wiring;
- Test operation.

3. ATTACHED FITTINGS

Please check whether the following fittings are of full scope. If there are some spare fittings , please restore them carefully.

	NAME	SHAPE	QUANTITY
INSTALLATION FITTINGS	1. Installation paper board		1
Tubing & Fittings	2. Soundproof / insulation sheath		2
	3. Connecting pipe group		1
Drainpipe Fittings	4. Out-let pipe sheath		1
	5. Out-let pipe clasp		1
	6. Drain joint		1
	7. Seal ring		1
Remote controller & Its Frame	8. Remote controller		1
	9. Remote controller holder		1
	10 Mounting screw(ST2.9×10-C-H)		2
	11. Alkaline dry batteries (AM4)		2
Others	12. Owner's manual		1
	13. Installation manual		1
Installation accessory (The product you have might not be provided the following accessory)	14. Expansible hook		4
	15. Installation hook		4
	16 .Orifice		1

Cautions on remote controller installation:

- Never throw or beat the controller.
- Before installation, operate the remote controller to determine its location in a reception range.
- Keep the remote controller at least 1m apart from the nearest TV set or stereo equipment. (it is necessary to prevent image disturbances or noise interferences.)
- Do not install the remote controller in a place exposed to direct sunlight or close to a heating source, such as a stove.
- Note that the positive and negative poles are right positions when loading batteries.
- This manual is subject to changes due to technological improvement without further notices.

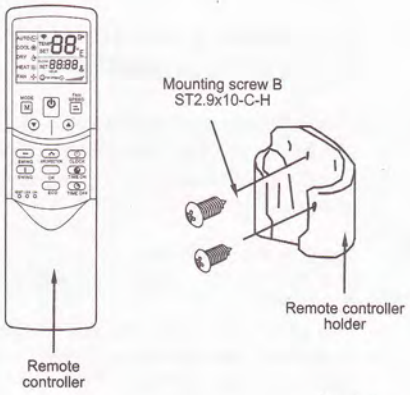


Fig.3-1

4. INSPECTING AND HANDLING THE UNIT

At delivery, the package should be checked and any damage should be reported immediately to the service agent.

When handling the unit, take into account the following:

1 Fragile, handle the unit with care.

Keep the unit upright in order to avoid compressor damage.

2 Choose on before hand the path along which the unit is to be brought in.

3 Move this unit as originally package as possible.

4 When lifting the unit , always use protectors to prevent belt damage and pay attention to the position of the unit's centre of gravity.

5. INDOOR UNIT INSTALLATION

5.1 Installation place

(Refer to Fig.5-1,Fig.5-2,Fig.5-3 and Table 5-1 for specification.)

The indoor unit should be installed in a location that meets the following reauirements:

- There is enough room for installation and maintenance.
- The ceiling is horizontal, and its structure can endure the weight of the indoor unit.
- The outlet and the inlet are not impeded, and the influence of external air is the least.
- The air flow can reach throughout the room.
- The connecting pipe and drainpipe could be extracted out easily.
- There is no direct radiation from heaters.

CAUTION

Keep indoor unit, outdoor unit, power supply wiring and transmission wiring at least 1 meter away from televisions and radios. This is to prevent image interference and noise in those electrical appliances. (Noise may be generated depending on the conditions under which the electric wave is generated, even if 1 meter is kept.)

5.2 Installation procedures for fresh air intake duct connection

■ **Preparing the connection hole**

- Cut off the knockout hole on the side plate with a nipper.
- Cut the inner insulation of the hole portion with a cutter. *(Refer to Fig.5-4)*

■ **Placing the insulation**

Put the insulation tightly around the hole of the unit as shown.

The ends of the side plate and the inner insulation must be completely adhered without leaving any clearance along the circumference of the hole.

Make sure the inner surface of insulation tightly contacts the inner insulation edge and the side plate. *(Refer to Fig.5-5)*

5.3 Install the main body

■ **The existing ceiling (to be horizontal)**

1 Cut a quadrangular hole of 880x880mm in the ceiling according to the shape of the installation paper board. *(Refer to Fig.5-2)*

- The center of the hole should be at the same position of that of the air conditioner body.
- Determine the lengths and outlets of the connecting pipe, drainpipe and cables.
- To balance the ceiling and to avoid vibration, please enforce the ceiling when necessary.

2 Select the position of installation hooks according to the hook holes on the installation board.

- Drill four holes of Ø12mm, 45~50mm deep at the selected positions on the ceiling. Then embed the expansible hooks (fittings).
- Face the concave side of the installation hooks toward the expansible hooks. Determine the length of the installation hooks from the height of ceiling, then cut off the unnecessary part.
- If the ceiling is extremely high, please determine the length of the installation hook according to facts.

3 Adjust the hexangular nuts on the four installation hooks evenly, to ensure the balance of the body.

- If the drainpipe is awry, leakage will be caused by the malfunction of the water-level switch.
- Adjust the position to ensure the gaps between the body and the four sides of ceiling are even. The body's lower part should sink into the ceiling for 10~12 mm *(Refer to Fig.5-6)*.
- In general, L is half of the screw length of the installation hook.*(Refer to Fig.5-6)*
- Locate the air conditioner firmly by wrenching the nuts after having adjusted the body's position well.*(Refer to Fig.5-7)*

■ **New built houses and ceilings**

1 In the case of new built house, the hook can be embedded in advance (refer to 2 mentioned above). But it should be strong enough to bear the indoor unit and will not become loose because of concrete shrinking.

2 After installing the body, please fasten the installation paper board onto the air conditioner with bolts(M6X12) to determine in advance the sizes and positions of the hole opening on ceiling.*(Refer to Fig.5-8)*

- Please first guarantee the flatness and horizontal of ceiling when installing it.
- Refer to 1 mentioned above for others.

3 Refer to 3 above for installation.

4 Remove the installation paper board.

CAUTION

After installing the body, the four bolts(M6x12)must be fastened to the air conditioner onto ensure the body is grounded well.

FIGURES 1

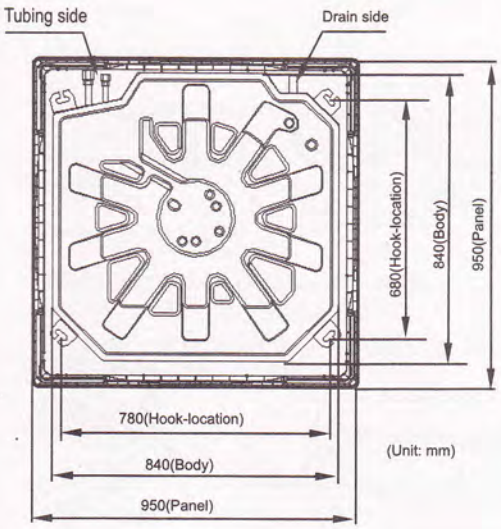


Fig.5-1

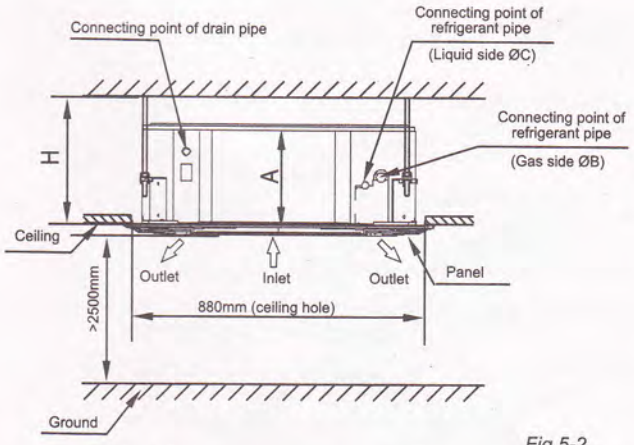


Fig.5-2

Table 5-1 mm

MODEL	A	B	C	H	Remark
18	230	Ø12.7	Ø6.35	>260	For R410A Cooling/ Cooling & Heating
24	230	Ø15.9	Ø9.5	>260	For R410A Cooling/ Cooling & Heating
30~36	300	Ø15.9	Ø9.5	>300	R410A Cooling
30~36	300	Ø19.1	Ø12.7	>300	R410A Cooling & Heating
42~48	300	Ø15.9	Ø9.5	>330	R410A Cooling
42~48	300	Ø19.1	Ø12.7	>330	R410A Cooling & Heating
18	230	Ø12.7	Ø6.35	>260	For R22 Cooling/ Cooling & Heating
24	230	Ø15.9	Ø9.5	>260	For R22 Cooling/ Cooling & Heating
30~36	300	Ø19.1	Ø9.5	>300	For R22 Cooling/ Cooling & Heating
42~48	300	Ø19.1	Ø9.5	>330	For R22 Cooling/ Cooling & Heating

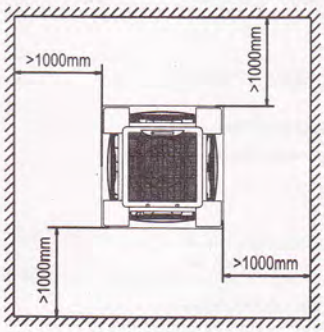


Fig.5-3

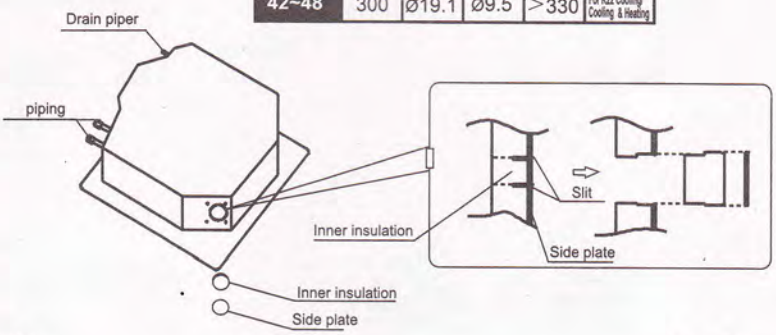


Fig.5-4

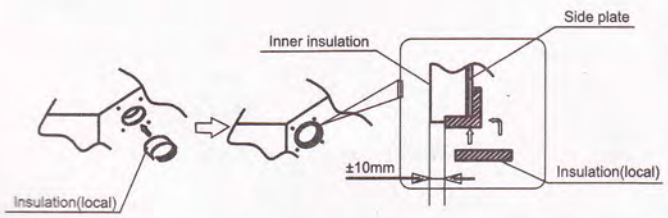


Fig.5-5

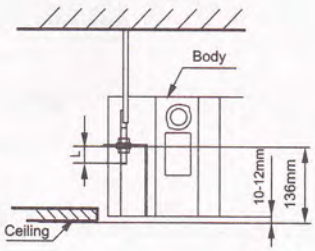


Fig.5-6

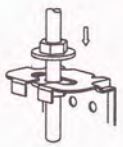


Fig.5-7

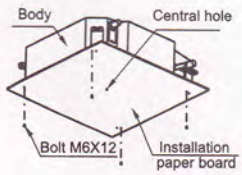


Fig.5-8

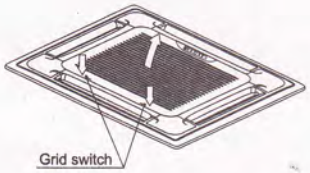


Fig.5-9

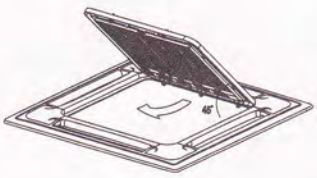


Fig.5-10

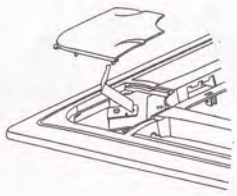


Fig.5-11

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

FIGURES 2

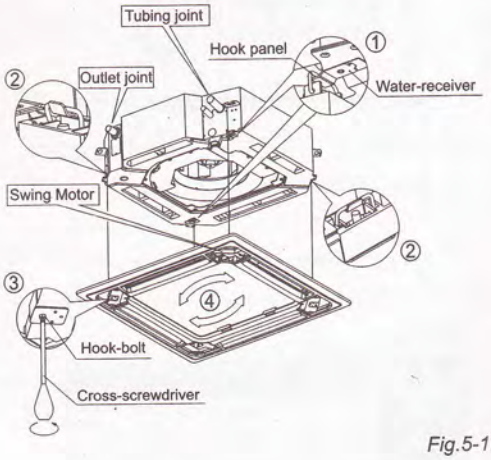


Fig.5-12

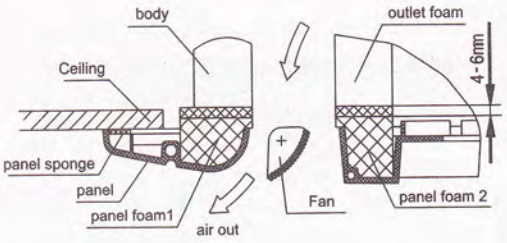


Fig.5-13

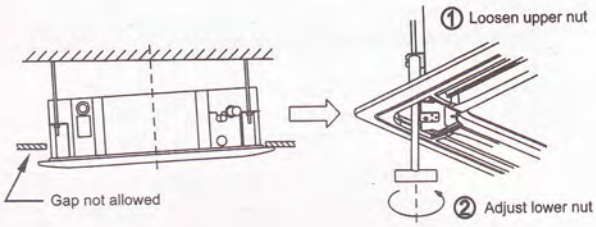


Fig.5-15

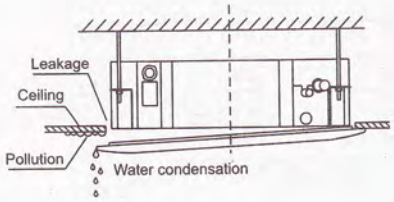


Fig.5-14

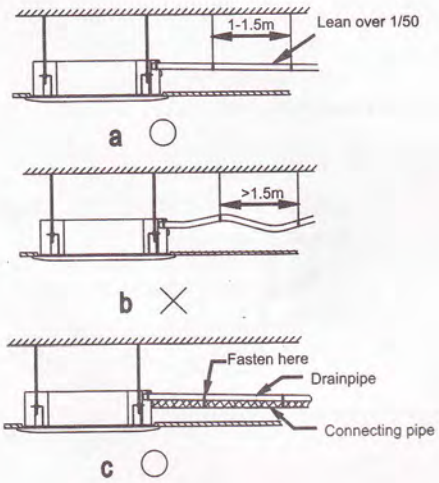


Fig.5-17

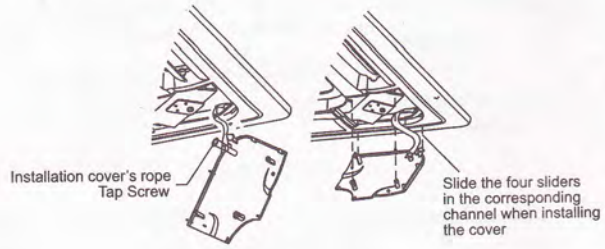


Fig.5-16

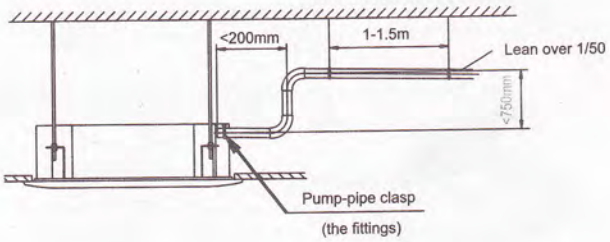


Fig.5-18

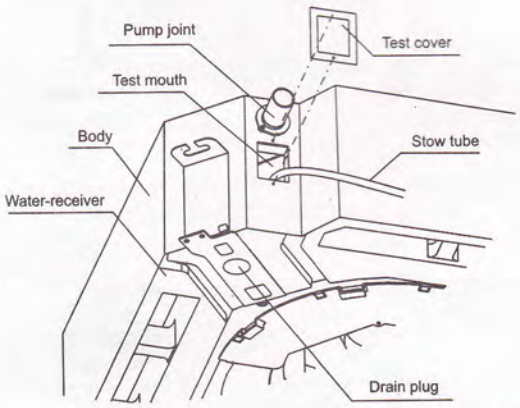


Fig.5-19

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

5.4 Install The Panel

CAUTION

Never put the panel face down on floor or against the wall, or on bulgy objects.

Never crash or strike it.

1 Remove the air-in grill.

- Slide two grill switches toward the middle at the same time, and then pull them up. *(Refer to Fig.5-9)*
- Draw the grill up to an angle of about 45°, and remove it. *(Refer to Fig.5-10)*

2 Remove the installation covers at the four corners

- Wrench off the bolts, loose the rope of the installation covers, and remove them. *(Refer to Fig.5-11)*

3 Install the panel

- Align the swing motor on the panel to the tubing joints of the body properly. *(Refer to Fig.5-12)*
- Fix hooks of the panel at swing motor and its opposite sides to the hooks of corresponding water receiver. *(Refer to Fig.5-12.1)* Then hang the other two panel hooks onto corresponding hangers of the body. *(Refer to Fig.5-12.2)*

CAUTION

Do not coil the wiring of the swing motor into the seal sponge.

- Adjust the four panel hook screws to keep the panel horizontal, and screw them up to the ceiling evenly. *(Refer to Fig.5-12.3)*
- Regulate the panel in the direction of the arrow in *Fig.5-12.4* slightly to fit the panel's center to the center of the ceiling's opening. Guarantee that hooks of four corners are fixed well.
- Keep fastening the screws under the panel hooks, until the thickness of the sponge between the body and the panel's outlet has been reduced to about 4~6mm. The edge of the panel should contact with the ceiling well. *(Refer to Fig.5-13)*
  - Malfunction described in *Fig.5-14* can be caused by inappropriate tightness the screw.
  - If the gap between the panel and ceiling still exists after fastening the screws, the height of the indoor unit should be modified again. *(Refer to Fig.5-15-left)*
  - You can modify the height of the indoor unit through the openings on the panel's four corners, if the lift of the indoor unit and the drainpipe is not influenced *(Refer to Fig.5-16-right)*.

4 Hang the air-in grill to the panel, then connect the lead terminator of the swing motor and that of the control box with corresponding terminators on the body respectively.

5 Relocate the air-in grill in the procedure of reversed order.

6 Relocate the installation cover.

- Fasten the rope of installation cover on the bolt of the installation cover. *(Refer to Fig.5-16-left)*
- Press the installation cover into the panel slightly. *(Refer to Fig.5-16-right)*

5.5 Install the distribution duct

Conditioned air can be distributes by means of a distribution duct.

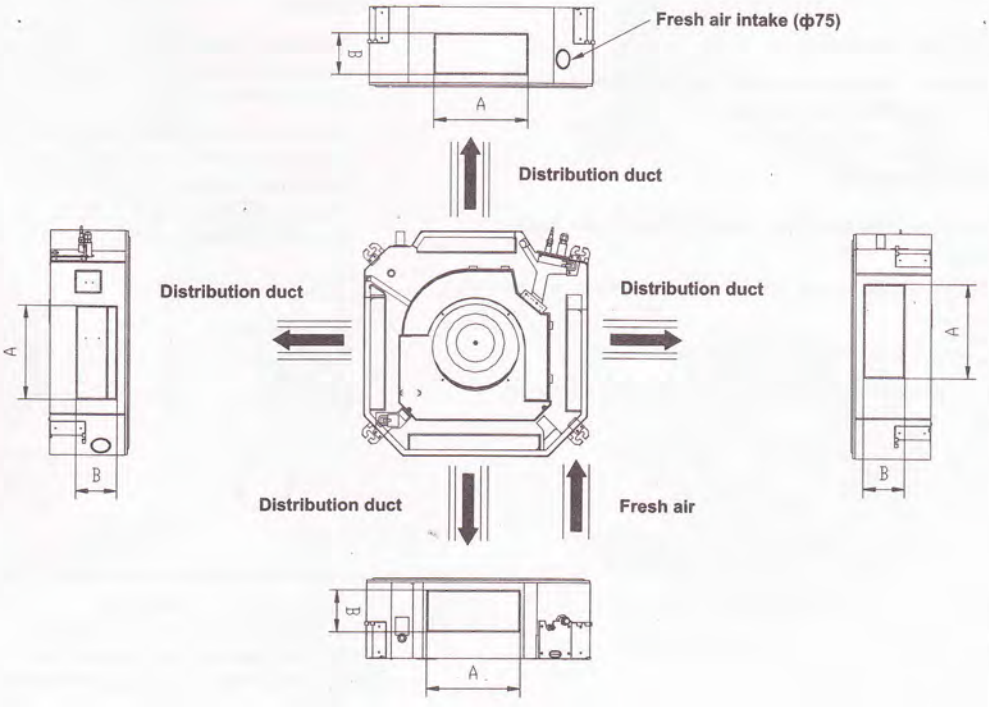
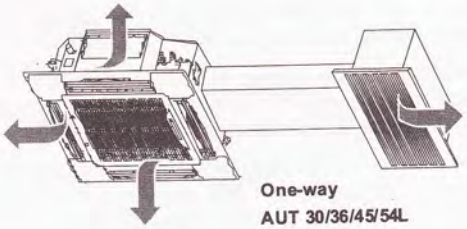


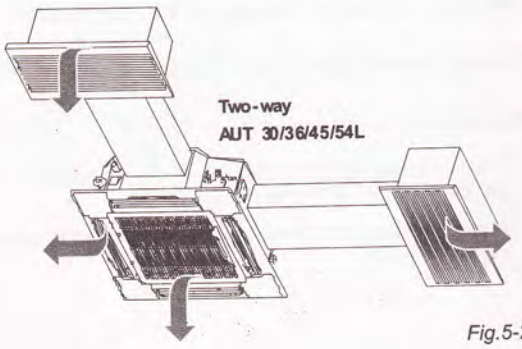
Fig.5-20

NOTE

model 18 to 24	Series A=350mm; Series B=85mm
model 30 to 48	Series A=350mm; Series B=155mm



One-way
AUT 30/36/45/54L



Two-way
AUT 30/36/45/54L

Fig.5-20

In case of one duct connection

The air volume in duct is around 300-360m3/h for model 18 to 24 unit.

The air volume in duct is around 400-640m3/h for model 30 to 48 unit.

The max. length of duct is 2m.

The original air outlet with the same direction of duct should be sealed In case of two duct connection.

In case of two duct connection

The air volume in one duct is around 200-260m3/h for model 18 to 24 unit.

The air volume in one duct is around 300-500m3/h for model 30 to 48 unit.

The max. length of duct is 1.5m for one duct.

The original air outlet with the same direction of duct should be sealed.

6. OUTDOOR UNIT INSTALLATION

6.1 Installation Place

■ **The outdoor unit should be installed in the location that meets the following requiements:**

- There is enough room for installation and maintenance.
- The air outlet and the air inlet are not impeded, and can not be reached by strong wind.
- It must be a dry and well ventilating place.
- The support is flat and horizontal and can stand the weight of the outdoor unit. And will no additional noise or vibration.
- Your neighborhood will not feel uncomfortable with the noise or expelled air.
- It is easy to install the connecting pipes or cables.
- Determine the air outlet direction where the discharged air is not blocked.
- There is no danger of fire due to leakage of inflammable gas.
- The piping length between the outdoor unit and the indoor unit may not exceed the allowable piping length.
- In the case that the installation place is exposed to strong wind such as a seaside, make sure the fan operating properly by putting the unit lengthwise along the wall or using a dust or shield.*(Refer to Fig.6-1)*
- If possible, do not install the unit where it is exposed to direct sunlight.
- If necessary, install a blind that does not interfere with the air flow.
- During the heating mode, the water drained off the outdoor unit ,The condensate should be well drained away by the drain hole to an appropriate place, so as not to interfere other people.
- Select the position where it will not be subject to snow drifts, accumulation of leaves or other seasonal debris. If unavoidable, please cover it with a shelter.
- Locate the outdoor unit as close to the indoor unit as possible.
- If possible, please remove the obstacles nearby to prevent the performance from being impeded by too little of air circulation.
- The minimum distance between the outdoor unit and obstacles described in the installation chart does not mean that the same is applicable to the situation of an airtight room. Leave open two of the three directions.*(Refore to Fig.6-7, Fig.6-8, Fig.6-9)*

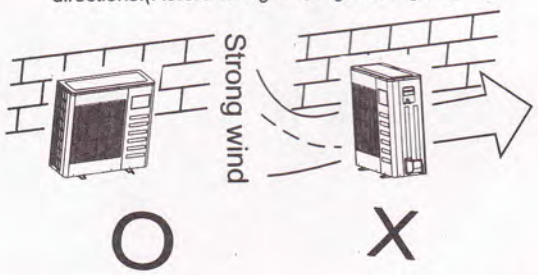


Fig.6-1

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

6.2 Figure of body size

1. Split type outdoor unit

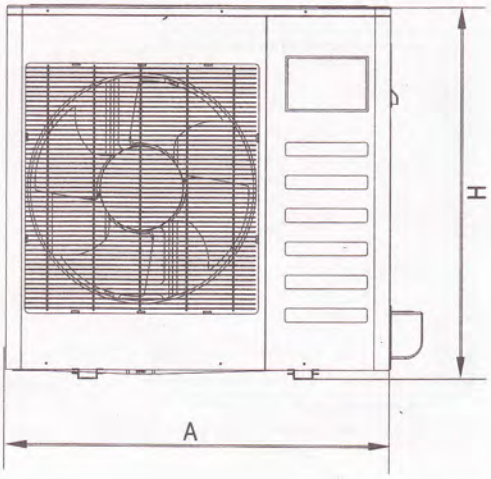


Fig.6-2

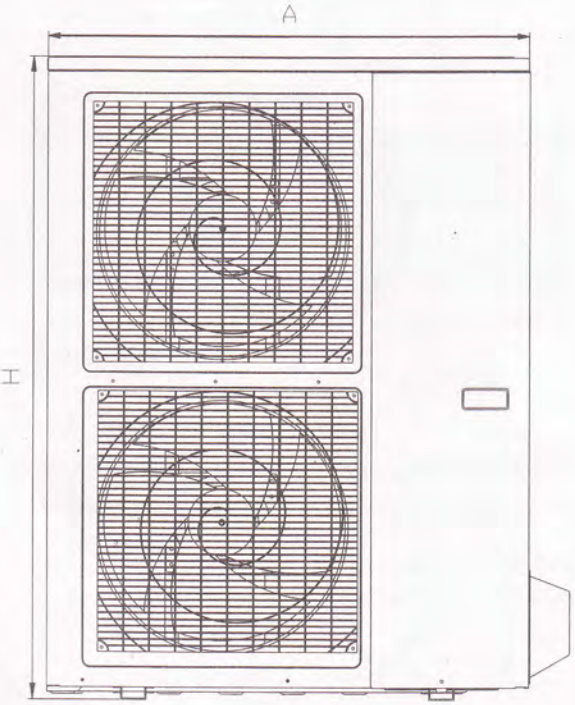


Fig.6-3

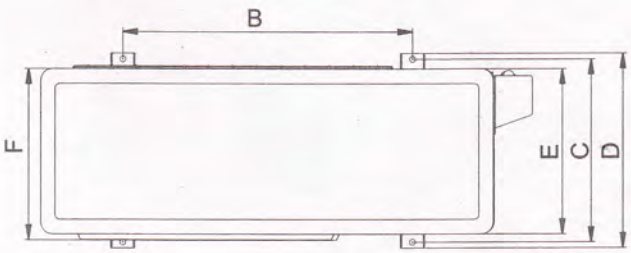


Fig.6-4

Table 6-1 mm

MODEL	A	B	C	D	E	F	H	REMARK
18	842	560	335	360	312	324	695	R22 R407C R410A *(Fig.6-2)*
24	895	590	333	355	302	313	862	
30~36	990	624	366	396	340	354	966	
24	852	582	368	390	328	340	660	B TYPE R410A *(Fig.6-2)*
42	990	624	366	396	340	354	966	T1 condioner *(Fig.6-2)*
42	940	600	376	400	340	360	1245	T3 condioner *(Fig.6-3)*
48	990	624	366	396	340	354	966	R22 *(Fig.6-2)*
48	940	600	376	400	340	360	1245	R407C R410A *(Fig.6-3)*
	900	590	378	400	330	340	1167	B TYPE R410A *(Fig.6-3)*

2. Vertical discharge type outdoor unit

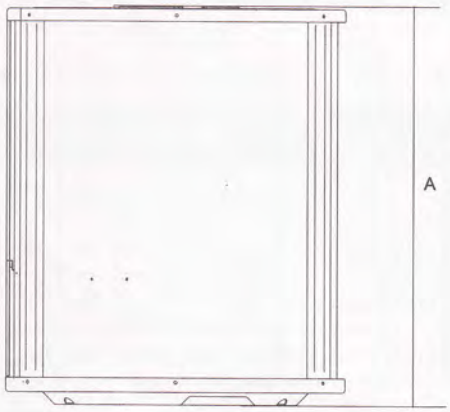


Fig.6-5

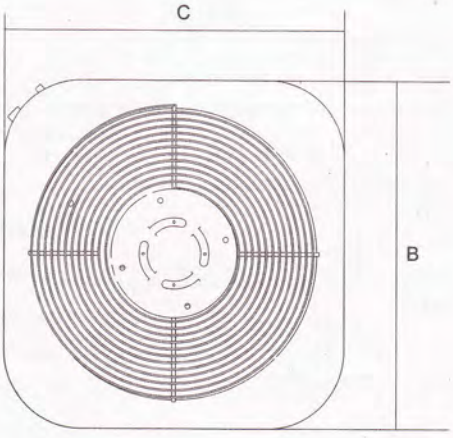


Fig.6-6

Table 6-2 mm

MODEL	DIMENSIONS			REMARK
	A	B	C	
18	636	554	554	Refore to *Fig.6-5* *Fig.6-6*
24	636	554	554	
36	840	554	554	
48	852	740	740	

3. Centrifugal fan outdoor unit

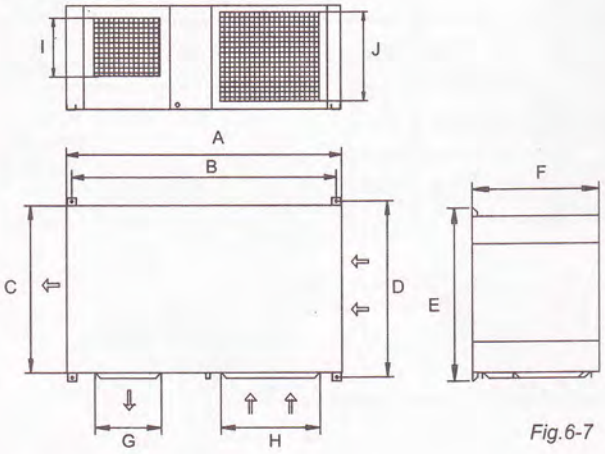


Fig.6-7

Table 6-3 mm

MODEL	A	B	C	D	E	F	G	H	I	J
24	1174	1120	680	720	750	475	300	430	265	393
30	1381	1328	702	740	770	520	336	500	296	443
36	1381	1328	702	740	770	520	336	500	296	443
48	1394	1338	783	820	850	568	398	574	342	463

6.3 Space of installation and maintenance

1. Split type outdoor unit

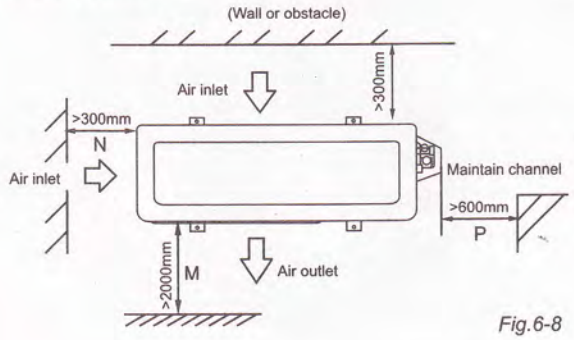


Fig.6-8

2. Vertical discharge type outdoor unit

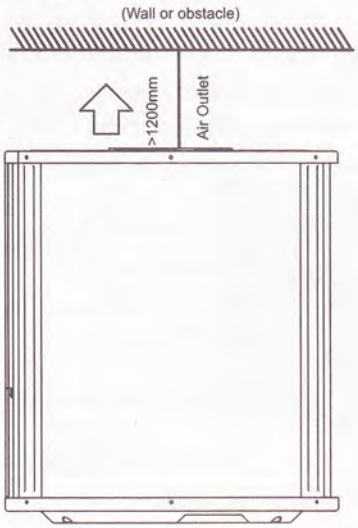


Fig.6-9

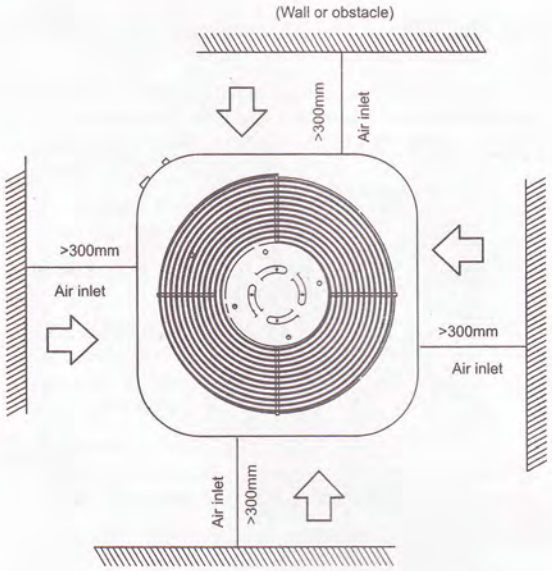


Fig.6-10

3. Centrifugal fan outdoor unit

a) In case that suspending in the ceiling

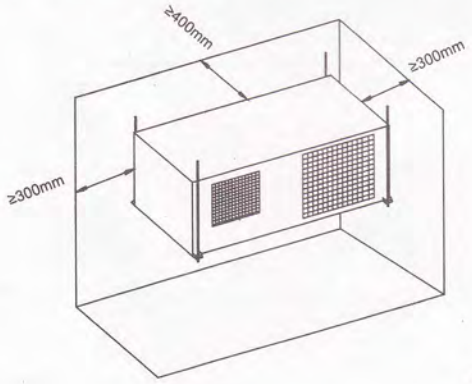


Fig.6-11

b)In case that installing on the floor

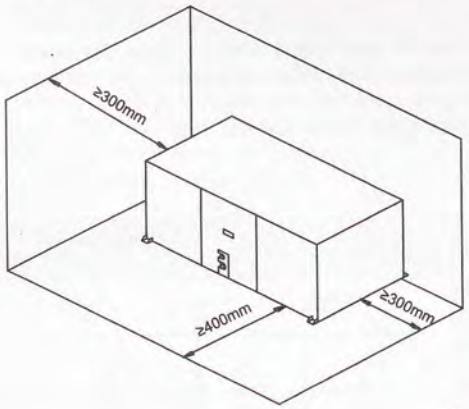


Fig.6-12

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

6.4 Available configuration

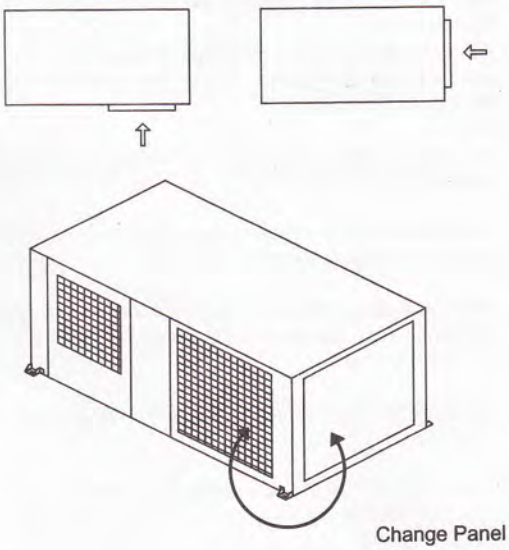
Four different configuration are available for oudoor unit only changing the panels and fan position.

NOTE

Keep in mind that fan unit weight is aprox 30kg ,the unit as well as relevant equipment covered with the vinyl cover during installation work.

■ Air inlet modification

To change air inlet is only necessary to interchange the indicated panels position. Both panels use screws to be fixed to unit chassis.



Change Panel

Fig6-13

To change air outlet is necessary to interchange panels too. Fan outlet panel is attached to fan structure, which must be mounted as follow.

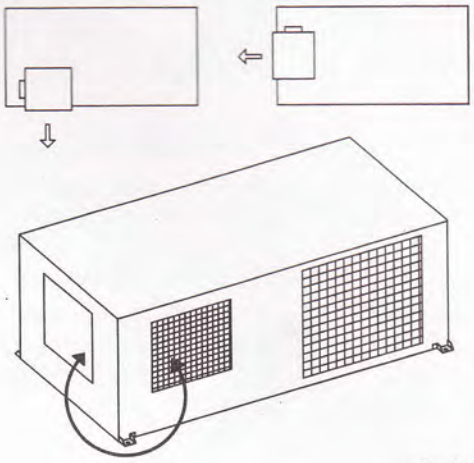


Fig.6-14

6.5 Moving and installation

- Since the gravity center of the unit is not at its physical center, so please be careful when lifting it with a sling.
- Never hold the inlet of the outdoor unit to prevent it from deforming.
- Do not touch the fan with hands or other objects.
- Do not lean it more than 45°, and do not lay it sidelong.
- Make concrete foundation accoding to the sepecif-ications of the outdoor units.*(Refer to Fig.6-15)*
- Fasten the feet of this unit with bolts firmly to prevent it from collapsing in case of earthquake or strong wind.*(Refer to Fig.6-15)*

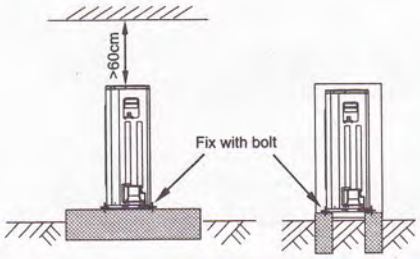


Fig.6-15

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

■ Concrete Foundation

1. Foundation could be on flat and is recommended be 100-300mm higher than ground level.
2. Install a drainage around foundation for smooth drain
3. When installing the outdoor unit fix the unit by anchor bolts of M10
4. When installing the unit on a roof or a veranda, drain water sometimes turns to ice on a cold morning. Therefore, avoid draining in an area that people often use because it is slippery.

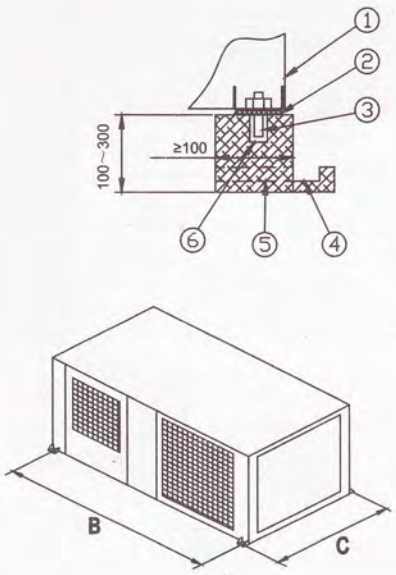


Fig.6-16

Table 6-4

No	Description
1	Outdoor Unit
2	Vibration-proof rubber
3	Anchor Bolt M10
4	Drainage (Wide 100×Depth 150)
5	Drainage
6	Mortar Hole (Φ100×Depth 150)

Table 6-5 mm

MODEL Unit	B	C
18~24	1120	720
30~36	1328	740
48	1338	820

■ Suspended unit

1. Suspend the unit as the drawing indicates.
2. Ensure that ceiling can resist the Outdoor unit weight indicated in specification label plate.

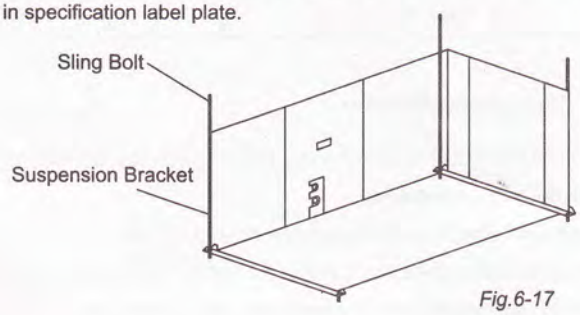


Fig.6-17

7. INSTALL THE CONNECTING PIPE

Check whether the height drop between the indoor unit and outdoor unit, the length of refrigerant pipe, and the number of the bends meet the following requirements:
(The number of the bends less than 15.)

Table 7-1 unit: m

Model	The length of refrigerant pipe	The max height drop	The length of refrigerant pipe	The max height drop
	R410A		R22	
18~24	25	15	30	10
30~36	30	20	50	20
48	30	20	50	25

7.1 The Procedure of Connecting Pipes

⚠ CAUTION

All field piping must be provided by a licensed refrigeration technician and must comply with the relevant local and national codes.

Do not let air, dust, or other impurities fall in the pipe system during the time of installation.

The connecting pipe should not be installed until the indoor and outdoor units have been fixed already.

Keep the connecting pipe dry, and do not let moisture in during installation.

Execute heat insulation work completely on both sides of the gas piping and the liquid piping. Otherwise, this can sometimes result in water leakage.

1 Drill a hole in the wall (suitable just for the size of the wall conduit), then set on the fittings such as the wall conduit and its cover.

2 Bind the connecting pipe and the cables together tightly with binding tapes.
Pass the bound connecting pipe through the wall conduct from outside. Be careful of the pipe allocation to do on damage to the tubing.

3 Connect the pipes. Refer to "How to Connect the pipes" for details.

4 Expel the air with a vacuum pump. Refer to "How to expel the air with a vacuum pump" for details.

5 open the stop values of the outdoor unit to make the refrigerant pipe connecting the indoor unit with the outdoor unit in fluent flow.

6 Check the leakage. Check all the joints with the leak detector or soap water.

7 Cover the joints of the connecting pipe with the soundproof / insulating sheath (fittings), and bind it well with the tapes to prevent leakage.

CAUTION

Be sure to with insulating materials cover all the exposed parts of the flare pipe joints and refrigerant pipe on the liquid-side and the gas-side. Ensure that there is no gap between them.
Incomplete insulation may cause water condensation.

■ How to Connect the pipes

1 Flaring

- Cut a pipe with a pipe cutter. *(Refer to Fig.7-1)*

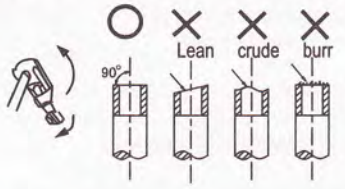
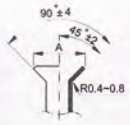


Fig.7-1

- Insert a flare nut into a pipe and flare the pipe.
- Refer to Table 4 for the dimension of flare nut spaces.

Table 7-3

Pipe gauge	Tightening torque	Flare dimensin A min (mm)	max	Flare shape
Ø6.4	15~16 N.m (153~163 kgf.cm)	8.3	8.7	
Ø9.5	25~26N.m (255~265 kgf.cm)	12.0	12.4	
Ø12.7	35~36 N.m (357~367 kgf.cm)	15.4	15.8	
Ø15.9	45~47 N.m (459~480 kgf.cm)	18.6	19.0	
Ø19.1	65~67N.m (663~684 kgf.cm)	22.9	23.3	

2 Remove the Cycle Service Panel and the Cover Board, unscrewing the screws which secure it to the structure

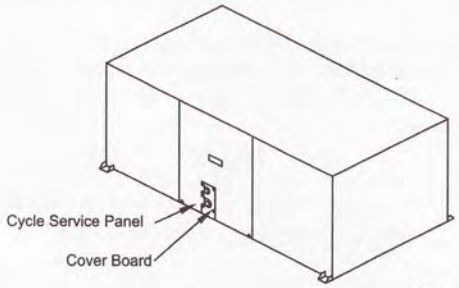


Fig.7-2

3 Remove the protection cover of stop valve

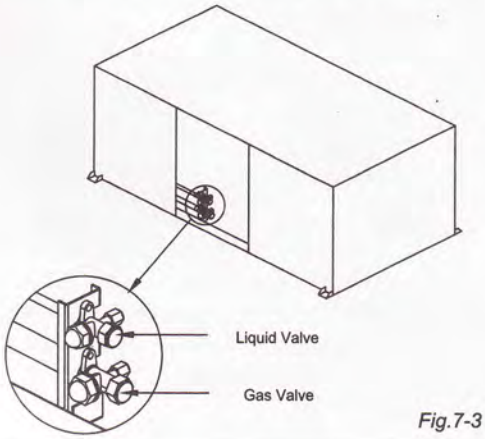


Fig.7-3

4 Connect the indoor unit at first, then the outdoor unit.

- Bend the tubing in proper way. Do not harm to them.

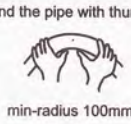


Fig.7-4

- The bending angle should not exceed 90°.
- Bending position is preferably in the middle of the bendable pipe. The larger the bending radius the better it is.
- Do not bend the pipe more than three times.
- When connecting the flare nut, coat the flare both inside and outside with either oil or ester oil and initially tighten by hand 3 or 4 turns before tighting firmly.

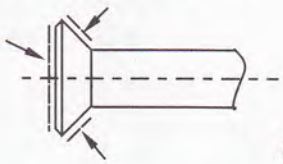


Fig.7-5

- Be sure to use both a spanner and torque wrench together when connecting or disconnecting pipes to /from the unit.

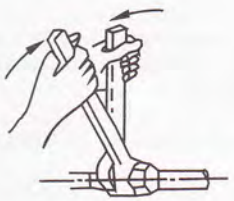


Fig.7-6

CAUTION

Too large torque will harm the bellmouthing and too small will cause leakage. Please determine the torque according to Table 7-2.

After the connecting work is finished, be sure to check that there is no gas leak.

■ How to expel the air with a vacuum pump

- **Stop valve operation introduction**

1. Opening stop valve

1. Remove the cap and turn the valve counterclock-wise with the hexagon wrench.
2. Turn it until the shaft stops.Do not apply excessive force to the stop valve. Doing so may breakthe valve body, as the valve is not a backseat type. Always use the special tool.
3. Make sure to tighten the cap securely.

2. Closing stop valve

1. Remove the cap and turn the valve clockwise with the hexagon wrench.
2. Securely tighten the valve until the shaft contacts the main bodyseal.

   Make sure to tighten the cap securely.
   For the tightening torque, refer to the table below.

Table 7-4

Tightening torque N•M (Turn clockwise to close)				
Stop Valve size	Shaft (valve body)		Cap (Valve lid)	Maintenance nut
Ø6.4	5~7	Hexagonal wrench 4 mm	13.5~16.5	11.5~13.9
Ø9.5				
Ø12.7	7~9		18~22	
Ø15.9	9~11	Hexagonal wrench 6 mm	23~27	
Ø19.1	11~13	Hexagonal wrench 6 mm	35~40	

CAUTION

Always use a charge hose for service port connection.

After tightening the cap, check that no refrigerant leaks arepresent.

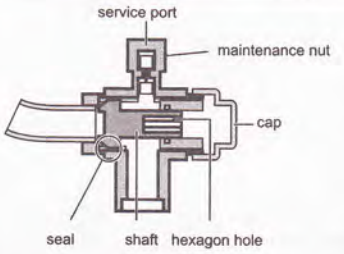


Fig.7-7

- **Using the vacuum pump**

1 Loosen and remove the maintenance nuts of stop valves A and B, and connect the charge hose of the manifold valve to the service port of stop valve A. (Be sure that stop valves A and B are both closed)

2 Connect the joint of the charge hose with the vacuum pump.

3 Open the Lo-lever of the manifold value completely.

4 Turn on the vacuum pump. At the beginning of pumping, loosen the maintenance nut of stop valve B a little to check whether the air comes in (the sound of the pump changes, and the indicator of compound meter turns below zero). Then fasten the maintenace nut.

5 When the pumping has finished, close the Lo-lever of the manifold valve completely and turn off the vacuum pump.Make pumping for 15 minutes or more and check that the compound meter indicates -76cmHg(-1X10^{5}Pa)

6 Loosen and remove the cap of stop valves A and B to open stop valve A and B completely, then fasten the cap.

7 Disassemble the charge hose from the service port of stop valve A, and fasten the nut.

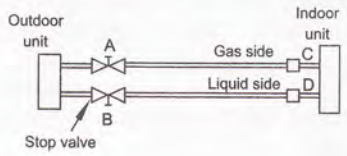


Fig.7-8

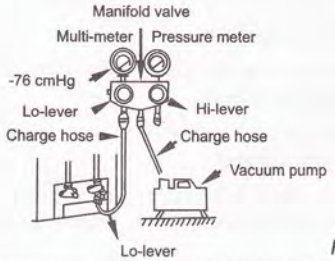


Fig.7-9

7.2 Additional Refrigerant Charge

CAUTION

Refrigerant cannot be charged until field wiring has been completed.

Refrigerant may only be charged after performing the leak test and the vacuum pumping.

When charging a system, care shall be taken that its maximum permissible charge is never exceeded, in view of the danger of liquid hammer.

Charging with an unsuitable substance may cause explosions and accidents, so always ensure that the appropriate refrigerant is charged.

Refrigerant containers shall be opened slowly.

Always use protective gloves and protect your eyes when charging refrigerant.

■ The outdoor unit is factory charged with refrigerant. Calculate the added refrigerant according to the diameter and the length of the liquid side pipe of the outdoor unit/indoor unit connection.(suitable for throttle outdoor unit)

Table 7-5

R(g) / L(m) \ D(mm)		Ø6.4	Ø9.5	Ø12.7
Less than 5m (One-way)	R22 R407C	——	——	——
	R410A	——	——	——
Added Refrigerant When Over 5m(One-way)	R22 R407C	15g/m×L	30g/m×L	60g/m×L
	R410A	11g/m×(L-5)	30g/m×(L-5)	60g/m×(L-5)

R(g): Additional refrigetant to be charged
L(m): The length of the refrigerant pipe(one-way)
D(mm): Liquid Side Piping Diameter

NOTE

If a negative result is gotten for R from Table 7-4, no refrigerant needs to be added nor removed.

Additional refrigerant will be twice of R from Table 7-4 if the indoor unit installed throttle assembly.

- Outdoor unit is equiped with a drain piping. Its position is shown figure below

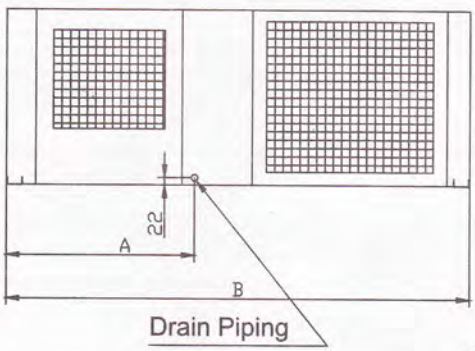


Fig.7-10

Table7-6 mm

MODEL Unit	A	B
18~24	595	1200
30~36	624	1381
48	646	1385

- Prepare a polyviny chloride with 21mm inner diameter
- Fasten the tube to the drain hose with an adhesive and the field-supplied clamp. The drain piping must be performed with a DOWN-SLOPE pitch of 1/25 to 1/100
- Connect a siphon, as shown in figure below

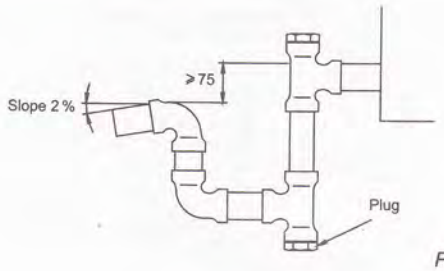


Fig.7-11

8. CONNECT THE DRAIN PIPE

■ Install the drainpipe of the indoor unit

- You can use a polyethylene tube as the drainpipe (out-dia.37-39mm, in-dia.32mm). It could be bought at local market or from your dealer.
- Set the mouth of the drainpipe onto the root of the body's pump-pipe, and clip the drainpipe and the out-let pipe sheath (fittings) together firmly with the out-let pipe clasp (fitting).
- The body's pump pipe and the drainpipe (especially the indoor part) should be covered evenly with the out-let pipe sheath (fittings) and be bound tightly with the constrictor to prevent condensation caused by entered air.
- To prevent water from flowing backwards into the air conditioner while the air conditioner stops, please lean the drainpipe down toward outdoor (outlet-side) at a degree of over 1/ 50. And please avoid any bulge or water deposit. *(Refer to Fig.5-17.a in the figure page)*
- Do not drag the drainpipe violently when connecting to prevent the body from being pulled. Meanwhile, one supportpoint should be set every 1~1.5m to prevent the drainpipe from yielding *(Refer to Fig.5-17a in the figure page)*. Or you can tie the drainpipe with the connecting pipe to fix it.*(Refer to Fig.5-17.c in the figure page)*
- In the case of prolonged drainpipe, you had better tighten its indoor part with a protection tube to prevent it from loosing.
- If the outlet of the drainpipe is higher than the body's pump joint, the pipe should be arranged as vertically as possible. And the lift distance must be less than 200mm, otherwise the water will overflow when the air conditioner stops. *(Refer to Fig.5-18 in the figure page)*
- The end of the drainpipe should be over 50mm higher than the ground or the bottom of the drainage chute, and do not immerse it in water. If you discharge the water directly into sewage, be sure to make a U-form aquaseal by bending the pipe up to prevent the smelly gas entering the house through the drain pipe.

■ Drainage test

- **Check whether the drainpipe is unhindered.**
- **New built house should have this test done before paving the ceiling.**

1 Remove the test cover, and stow water of about 2000ml to the water receiver through the stow tube. *(Refer to Fig.5-18 in the figure page)*

2 Turn on the power, and operate the air conditioner under the "COOLING" mode. Listen to the sound of the drain pump. Check whether the water is discharger well (a lag of 1min is allowed before discharging, according to the length of the drain pipe), and check whether water leaks from the joints.

3 Stop the air conditioner, turn off the power, and reset the test cover to its original position.

NOTE

The drain plug is used to empty the water-receiver for maintenance of the air conditioner. Please stuff it imposition at all times during operation to avoid leakage.

■ Install the drain joint of the outdoor unit

Fit the seal into the drain joint, then insert the drain joint into the base pan hole of outdoor, rotate 90° to securely assemble them.

Fit the seal into the drain joint, then insert the drain joint into the base pan hole of outdoor, rotate 90° to securely assemble them. Connect the drain joint with an extension drain hose (Locally purchased), in case of the condensate draining off the outdoor unit during the heating mode.

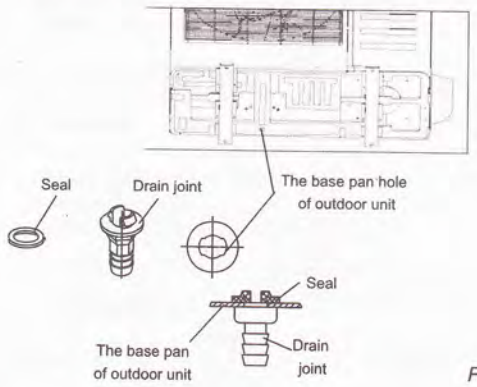


Fig.8-1

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

9. INSTALLATION OF FLANGE AND DUCT

Fresh air is intaken by indoor fan motors or ductable fan motor devices on field. The positions of fresh air intake can be changed according to the installation of ductable fan motor.

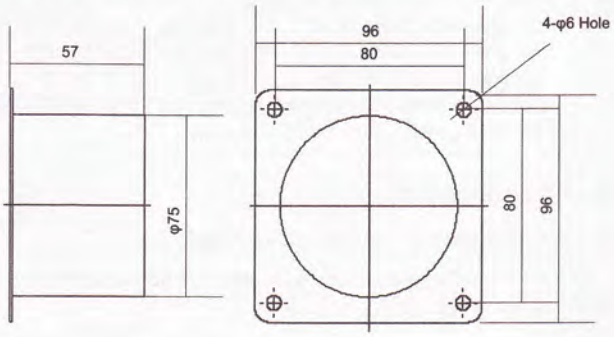


Fig.9-1

NOTE

1. The device can be installed in ceiling cassette type indoor units (several-direction flow).

2. When installing the device, duct is needed on field and the rated diameter is 75mm.

3. The max. length of fresh air duct is 3m.

When metal duct pass through wooden wall, electric insulation must be add between duct and wall.

The duct must be pulled out downside to prevent rain and water entering.

Net cover must be set at places where duct explodes to outdoor air to prevent birds and animals entering.

■ For different type of indoor units, the installation methods are different and the position of holes are different.

1 Removal the hole on the board.

- Installation Type 1
  The hole is oppose to drainage pipe

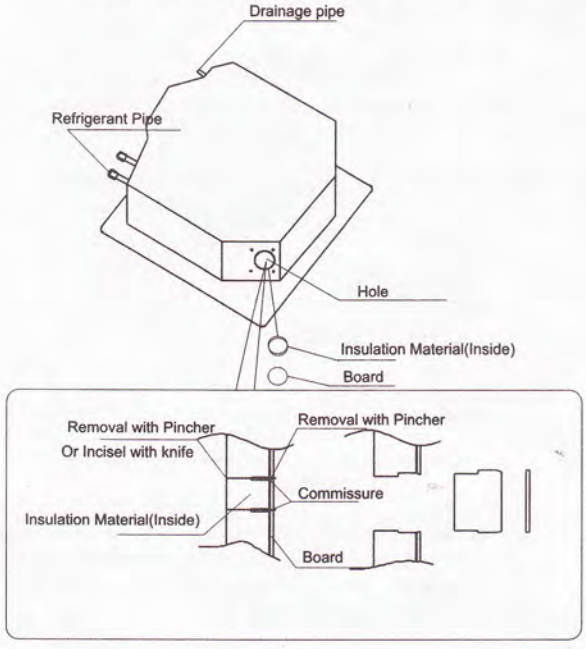


Fig.9-2

- Installation Type 2
  The hole is oppose to refrigerant pipe

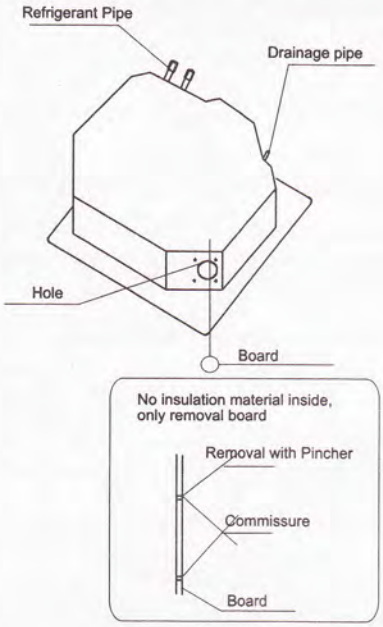


Fig.9-3

2 Stick insulation material 4 at indoor hole

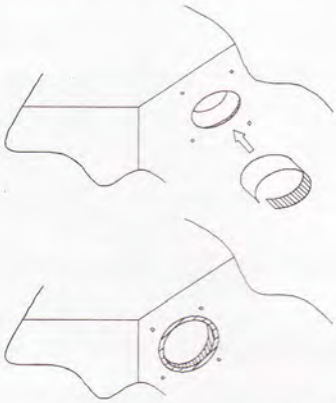


Fig.9-4

- Installation Type 1

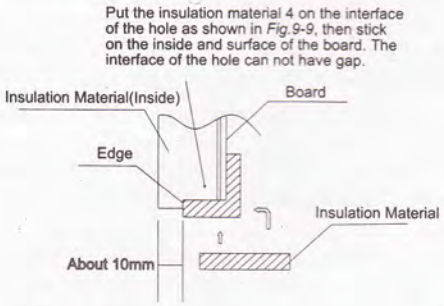

Put the insulation material 4 on the interface of the hole as shown in Fig.9-9, then stick on the inside and surface of the board. The interface of the hole can not have gap.
Insulation Material(Inside)
Board
Edge
Insulation Material
About 10mm

Fig.9-5

- Installation Type 1
  Stick insulation material at the opening part of the board.

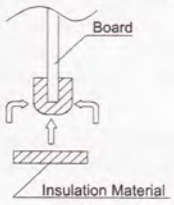


Fig.9-6

Ensure the interface of insulation material 4 closely contacts with the inside insulation material and the board.

3 Use screw 2 (M4X12, 4 Pieces) to install flange at the hole, and then stick insulation material 3.

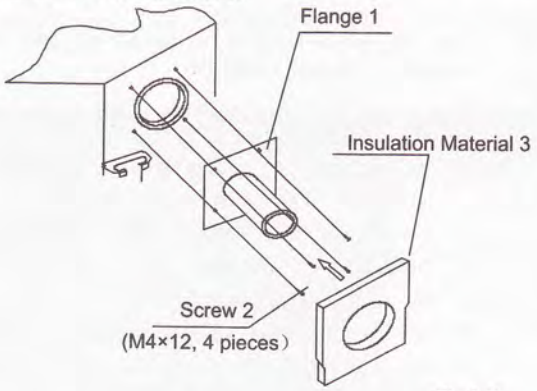


Fig.9-7

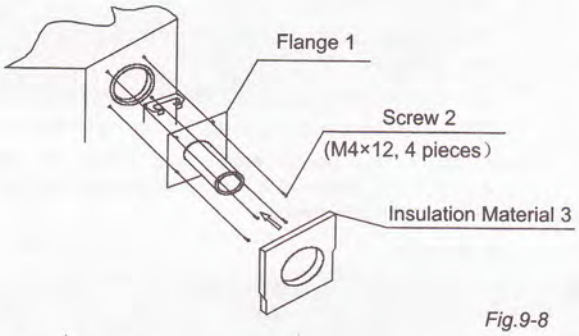


Fig.9-8

Install Duct (the rated diameter:Ø75)

1 Connect the duct to the flange.(the flange is assembled with the interface of duct.)

2 After connection, use the ethylene tape (provided on field) to wrap the joint to prevent air-leakage.

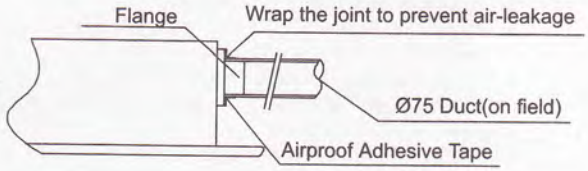
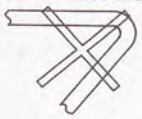


Fig.9-9

NOTE

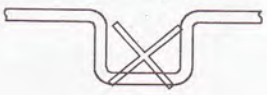
1. All ducts must be completely heat-insulated.
2. The following phenomenon are not allowed when installing duct:

A) Bend too much



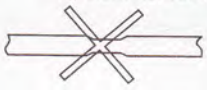
Wrong

B) Too many bender



Wrong

C) diameter reduce



Wrong

10. WIRING

The appliance shall be installed in accordance with national wiring regulations.

The air conditioner should use separate power supply with rated voltage.

The external power supply to the air conditioner should have ground wiring, which is linked to the ground wiring of the indoor and outdoor unit.

The wiring work should be done by qualified persons according to circuit drawing.

An all-pole disconnection device which has at least 3mm sepaaration distance in all pole and a residual current device (RCD) with the rating of above 10mA shall be incorporated in the fixed wiring according to the national rule.

Be sure to locate the power wiring and the signal wring well to avoid cross-disturbance.

Do not turn on the power until you have checked carefully after wiring.

The power cord type designation is H07RN-F.

NOTE

Remark per EMC Directive 2004/108/EC
For to prevent flicker impressions during the start of the compressor (technical process), following installation conditions do apply.

1 The power connection for the air conditioner has to be done at the main power distribution. The distribution has to be of a low impedance, normally the required impedance reaches at a 32 A fusing point.

2 No other equipment has to be connected with this power line.

3 For detailed installation acceptance please refer to your power supplier, if restrictions do apply for products like washing machines, air conditioners or electrical ovens.

4 For power details of the air conditioner refer to the rating plate of the product.

5 For any question contact your local dealer.

10.1 Connect the cable

- Dissemble the bolts from the cover.(If there isn't a cover on the outdoor unit, disassemble the bolts from the maintenance board, and pull it in the direction of the arrow to remove the protection board.)
  (Refer to Fig.10-1, Fig.10-2)
- Connect the connective cables to the terminals as identified with their respective mached numbers on the terminal block of indoor and outdoor units.
- Re-install the cover or the protection board.

10.2 The Specification of Power

(Refer to Table10-1~Table 10-5)

10.3 Wiring figure

(Refer to Fig.10-3~Fig.10-14)

1. Split type outdoor unit

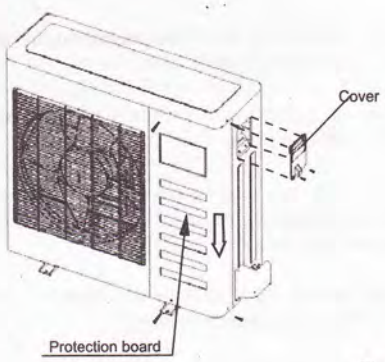


Fig.10-1

2. Vertical discharge type outdoor unit

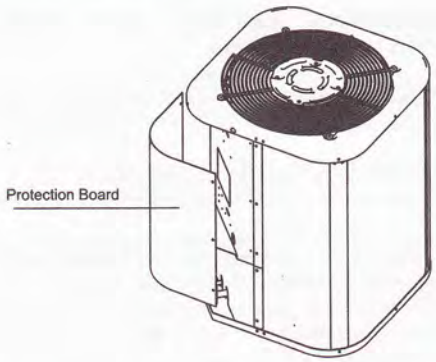


Fig.10-2

3. Centrifugal fan outdoor unit

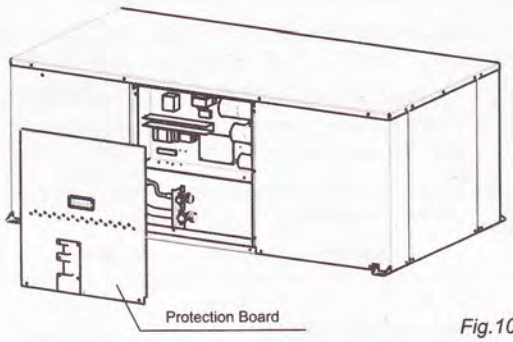


Fig.10-3

NOTE

All the pictures in this manual are for explanation purpose only. They may be slightly different from the air conditioner you purchased(depend on model).The actual shape shall prevail.

11. TEST OPERATION

1 The test operation must be carried out after the entire installation has been completed.

2 Please confirm the following points before the test operation:

- The indoor unit and outdoor unit are installed properly.
- Tubing and wiring are correctly completed.
- The refrigerant pipe system is leakage-checked.
- The drainage is unimpeded.
- The heating insulation works well.
- The ground wiring is connected correctly.
- The length of the tubing and the added stow capacity of the refrigerant have been recorded.
- The power voltage fits the rated voltage of the air conditioner.
- There is no obstacle at the outlet and inlet of the outdoor and indoor units.
- The gas-side and liquid-side stop valves are both opened.
- The air conditioner is pre-heated by turning on the power.

3 According to the user's requirement, install the remote controller frame where the remote controller's signal can reach the indoor unit smoothly

4 Test operation

■ Set the air conditioner under the mode of "COOLING" with the remote controller, and check the following points. If there is any malfunction, please resolve it according to the chapter "Troubleshooting" in the "Owner's Manual".

- 1) The indoor unit
  a. Whether the switch on the remote controller works well.
  b. Whether the buttons on the remote controller works well.
  c. Whether the air flow louver moves normally.
  d. Whether the room temperature is adjusted well.
  e. Whether the indicator lights normally.
  f. Whether the temporary buttons works well.
  g. Whether the drainage is normal.
  h. Whether there is vibration or abnormal noise during operation.
  I. Whether the air conditioner heats well in the case of the HEATING/COOLING type.

- 2) The outdoor unit
  a. Whether there is vibration or abnormal noise during operation.
  b. Whether the generated wind, noise, or condensed of by the air conditioner have influenced your neighborhood.
  c. Whether any of the refrigerant is leaked.

CAUTION

A protection feature prevents the air conditioner from being activated for approximately 3 minutes when it is restarted immediately after shut off.

The Specification of Power (For Side Air Outlet Outdoor Unit)

■ **Table 10-1**

MODEL		18 (For R22, Heating&Cooling)	24 (For R22 and R410A, Heating&Cooling)	36 (For R22, Heating&Cooling)	30~36 (For R410A, Heating&Cooling)
POWER	PHASE	1-PHASE	1-PHASE		
	FREQUENCY AND VOLT	220-240V~ 50Hz	220-240V ~50Hz		
CIRCUIT BREAKER/FUSE(A)		30/25	40/25		
INDOOR UNIT POWER WIRING(mm^2)		3x2.5	3x4.0		
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5	4.0		
	OUTDOOR UNIT POWER WIRING	3x2.5	3x4.0		
	STRONG ELECTRIC SIGNAL	2x1.0	3x2.5		
	WEAK ELECTRIC SIGNAL	1-core shield wire 1×0.5	1-core shield wire 1×0.5		

■ **Table 10-2**

MODEL		24 (For R22 and R410A, Heating&Cooling)	30~48 (For R410A, Heating&Cooling)	36~48 (For R22, Heating&Cooling)
POWER	PHASE	3-PHASE	3-PHASE	
	FREQUENCY AND VOLT	380V 3N~ 50Hz	380V 3N~ 50Hz	
CIRCUIT BREAKER/FUSE(A)		20/15	25/15	
INDOOR UNIT POWER WIRING(mm^2)		5x1.5	5x2.5	
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	1.5	2.5	
	OUTDOOR UNIT POWER WIRING	5x1.5	5x2.5	
	STRONG ELECTRIC SIGNAL	3x1.0	3x1.0	
	WEAK ELECTRIC SIGNAL	———	———	

■ **Table 10-3**

MODEL		18 (For R22, Cooling only)	24 (For R22 and R410A, Cooling only)	36 (For R22, Cooling only)	30~36 (For R410A, Cooling only)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	
	FREQUENCY AND VOLT	220-240V~ 50Hz	220-240V~ 50Hz	220-240V~ 50Hz	
CIRCUIT BREAKER/FUSE(A)		30/25	40/25	40/25	
INDOOR UNIT POWER WIRING(mm^2)		3x2.5		3x4.0	
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5		4.0	
	OUTDOOR UNIT POWER WIRING	4x2.5	3x2.5	3x4.0	
	STRONG ELECTRIC SIGNAL	———	1x1.5	1x2.5	
	WEAK ELECTRIC SIGNAL	———	———	1x0.5	

■ **Table 10-4**

MODEL		24 (For R22 and R410A ,Cooling only)	30~48 (For R410A ,Cooling only)	36~48 (For R22 ,Cooling only)
POWER	PHASE	3-PHASE		
	FREQUENCY AND VOLT	380-415V 3N~ 50 Hz		
CIRCUIT BREAKER/FUSE(A)		20/15	25/15	
INDOOR UNIT POWER WIRING(mm^2)		5x1.5	5x2.5	
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	1.5	2.5	
	OUTDOOR UNIT POWER WIRING	5x1.5	5x2.5	
	STRONG ELECTRIC SIGNAL	4x1.0	1x1.0	
	WEAK ELECTRIC SIGNAL	2x0.5	———	

■ **Table 10-5**

MODEL		18 (For R22, Heating&Cooling, 60Hz) (For R22, Heating&Cooling&PTC, 60Hz)	24 (For R22, Heating&Cooling, 60Hz) (For R22, Heating&Cooling&PTC, 60Hz)	42 (For R22, Heating&Cooling, 60Hz) (For R22, Heating&Cooling&PTC, 60Hz)
POWER	PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	208-230V~60Hz	208-230V~60Hz	380V~60Hz
CIRCUIT BREAKER/FUSE(A)		30/25	40/25	40/25
INDOOR UNIT POWER WIRING(mm^2)		3x2.5	3x2.5	———
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5	2.5	2.5
	OUTDOOR UNIT POWER WIRING	———	3x2.5	5x2.5
	STRONG ELECTRIC SIGNAL	5x2.5	4x2.5	3x2.5
	WEAK ELECTRIC SIGNAL	2-core shield wire 2×0.5	2-core shield wire 2×0.5	———

■ **Table 10-6**

MODEL		18 (For R22, Cooling only, 60Hz)	24~30 (For R22, Cooling only, 60Hz)	36~48 (For R22, Cooling only, 60Hz)	42 (For R22, Cooling only, 60Hz)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	220-230V~60Hz	220-230V~60Hz	220-230V~60Hz	380V 3N~60Hz
CIRCUIT BREAKER/FUSE(A)		30/25	40/25	40/25	30/25
INDOOR UNIT POWER WIRING(mm^2)		3x2.5	3x2.5	3x4.0	5x2.5
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5	2.5	4.0	2.5
	OUTDOOR UNIT POWER WIRING	———	3x2.5	3x4.0	5x2.5
	STRONG ELECTRIC SIGNAL	4x2.5	2x1.0	2x1.0	1x2.5
	WEAK ELECTRIC SIGNAL	2-core shield wire 2×0.5	———	———	———

The Specification of Power (For T_3 Condition)

■ Table 10-7

50Hz Spilt Type

MODEL		18 (For R22, Cooling& Heating)	24 (For R22,Cooling& Heating)	36 (For R22, Cooling& Heating)	36~48 (For R22, Cooling& Heating)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	220-240V~ 50Hz	220-240V~ 50Hz	220-240V~ 50Hz	380V 3N~ 50Hz
CIRCUIT BREAKER/FUSE(A)		20/16	40/25	60/30	40/30
INDOOR UNIT POWER WIRING(mm^2)		3x2.5	3x2.5	3x4.0	5x2.5
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5	2.5	4.0	2.5
	OUTDOOR UNIT POWER WIRING	———	3x2.5	3x4.0	5x2.5
	STRONG ELECTRIC SIGNAL	5x2.5	4x0.75	3x0.75	4x0.75
	WEAK ELECTRIC SIGNAL	1-core shield wire 1×0.5	1-core shield wire 1×0.5	———	———

■ Table 10-8

60Hz Spilt Type

MODEL		18 (For R22, Cooling& Heating)	24 (For R22, Cooling& Heating)	36 (For R22, Cooling& Heating)	48 (For R22, Cooling& Heating)	36~48 (For R22, Cooling& Heating)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	208-230V~ 60Hz	208-230V~ 60Hz	208-230V~ 60Hz	208-230V~ 60Hz	208-230V 3N~ 60Hz
CIRCUIT BREAKER/FUSE(A)		20/16	40/25	50/30	60/45	40/25
INDOOR UNIT POWER WIRING(mm^2)		3x2.5	3x2.5	3x4	3x6	5x2.5
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	2.5	2.5	4	6	2.5
	OUTDOOR UNIT POWER WIRING	———	3x2.5	3x4	3x6	5x2.5
	STRONG ELECTRIC SIGNAL	5x2.5	4x0.75	3x0.75	4x0.75	4x0.75
	WEAK ELECTRIC SIGNAL	1-core shield wire 1×0.5	1-core shield wire 1×0.5	———	———	———

■ Table 10-9

50Hz Vertical Discharge Type

MODEL		18 (For R22, Cooling& Heating)	24 (For R22,Cooling& Heating)	36 (For R22, Cooling& Heating)	36~48 (For R22, Cooling& Heating)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	220-240V~ 50Hz	220-240V~ 50Hz	220-240V~ 50Hz	380V 3N~ 50Hz
CIRCUIT BREAKER/FUSE(A)		20/16	40/25	60/30	40/25
INDOOR UNIT POWER WIRING(mm^2)		3x1.0	3x1.0	3x1.0	5x1.0
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	———	———	———	———
	OUTDOOR UNIT POWER WIRING	3x2.5	3x2.5	3x4.0	5x2.5
	STRONG ELECTRIC SIGNAL	4x0.75	4x0.75	4x0.75	4x0.75
	WEAK ELECTRIC SIGNAL	———	———	———	———

■ Table 10-10

60Hz Vertical Discharge Type

MODEL		18 (For R22, Cooling& Heating)	24 (For R22, Cooling& Heating)	36 (For R22, Cooling& Heating)	48 (For R22, Cooling& Heating)	36~48 (For R22, Cooling& Heating)
POWER	PHASE	1-PHASE	1-PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	208-230V~ 60Hz	208-230V~ 60Hz	208-230V~ 60Hz	208-230V~ 60Hz	208-230V 3N~ 60Hz
CIRCUIT BREAKER/FUSE(A)		20/16	40/25	50/30	60/45	40/25
INDOOR UNIT POWER WIRING(mm^2)		3x1.0	3x1.0	3x1.0	3x1.0	5x1.0
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	———	———	———	———	———
	OUTDOOR UNIT POWER WIRING	3x2.5	3x2.5	3x4	3x6	5x2.5
	STRONG ELECTRIC SIGNAL	4x0.75	4x0.75	4x0.75	4x0.75	4x0.75
	WEAK ELECTRIC SIGNAL	———	———	———	———	———

■ Table 10-11

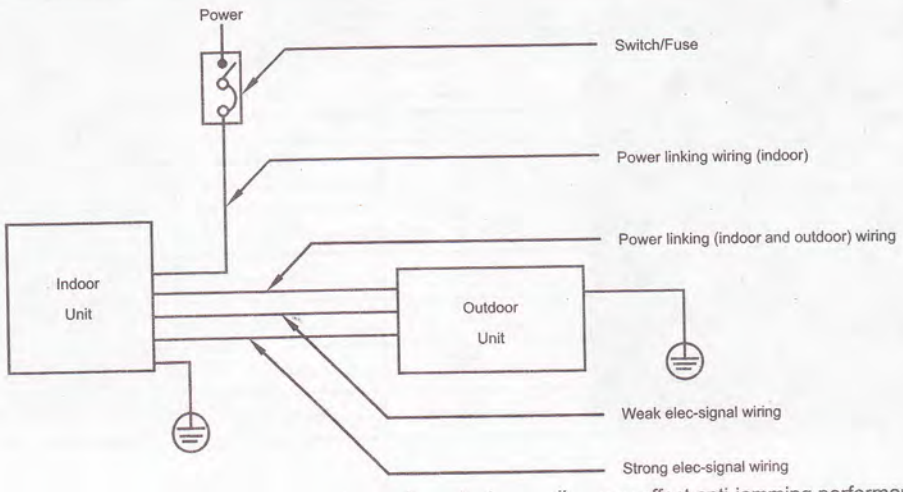
The Specification of Power (For Centrifugal Fan Outdoor Unit)

MODEL		24 (ForR410A, Heating&Cooling)	30~36 (For R410A, Heating&Cooling)	30~48 (For R410A, Heating&Cooling)
POWER	PHASE	1-PHASE	1-PHASE	3-PHASE
	FREQUENCY AND VOLT	220-240V~50Hz	220-240V~50Hz	380-415V~50Hz
CIRCUIT BREAKER/FUSE(A)		40/25	40/25	25/15
INDOOR UNIT POWER WIRING(mm^2)		3x4.0	3x4.0	5x2.5
INDOOR/OUTDOOR CONNECTING WIRING(mm^2)	GROUND WIRING	4.0	4.0	2.5
	OUTDOOR UNIT POWER WIRING	3x4.0	3x4.0	5x2.5
	STRONG ELECTRIC SIGNAL	3x2.5	3x2.5	3x2.5
	WEAK ELECTRIC SIGNAL	———	———	———

CAUTION

A disconnection device having an air gap contact separation in all active conductors should be incorporated in the fixed wiring according to the National Wiring Regulation.If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

■ Fig.10-4

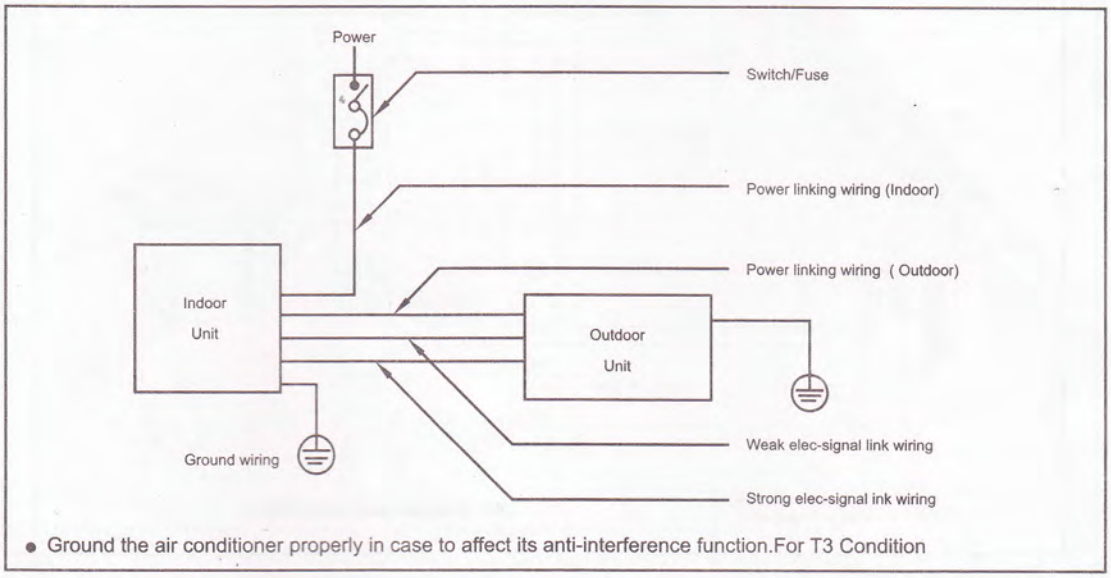


- Please ground the air conditioner well. Otherwise, an important grounding may affect anti-jamming performance of whole unit.

CAUTION

The wiring chart of both cooling only type and cooling& heating type in R22 and R410A series are shown as follows.When wiring, please choose the corresponding figure,or it may cause damage.

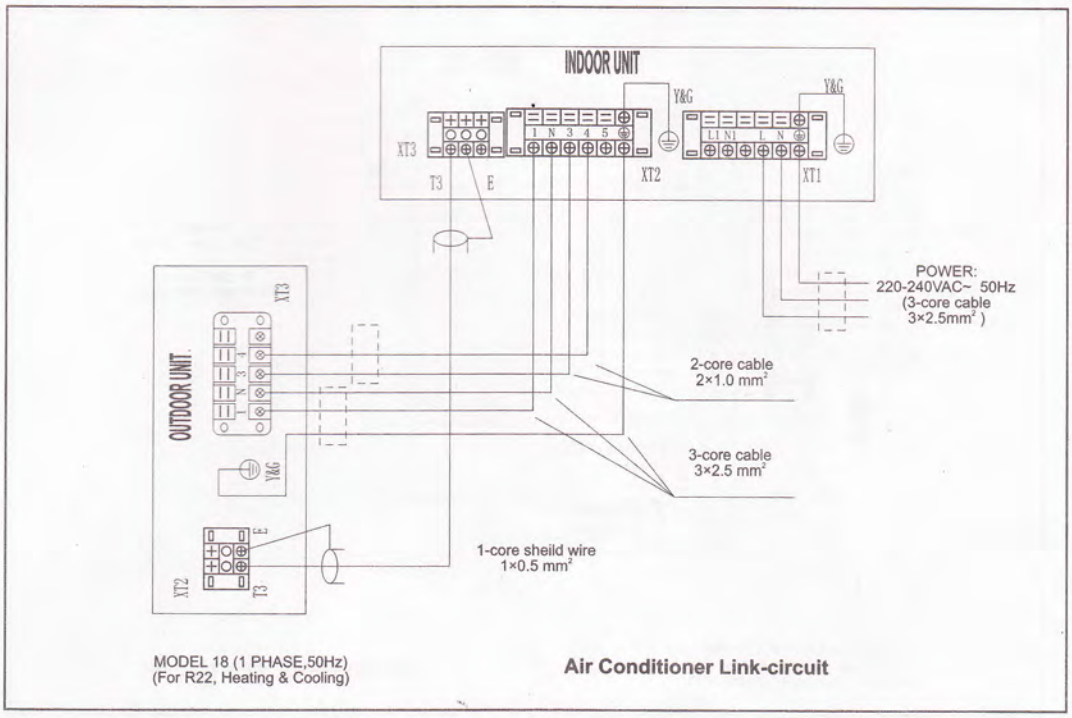
■ **Fig.10-5**



- Ground the air conditioner properly in case to affect its anti-interference function.For T3 Condition

Wiring chart (For Side Air Outlet Outdoor Unit)

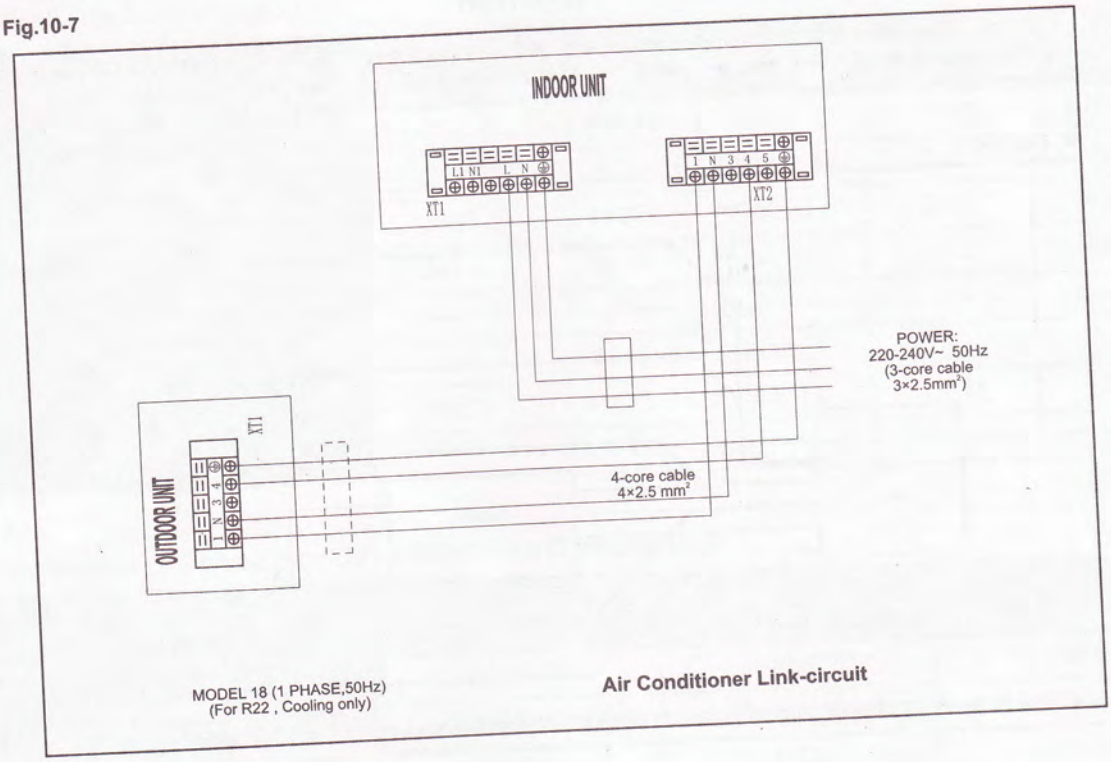
■ **Fig.10-6**



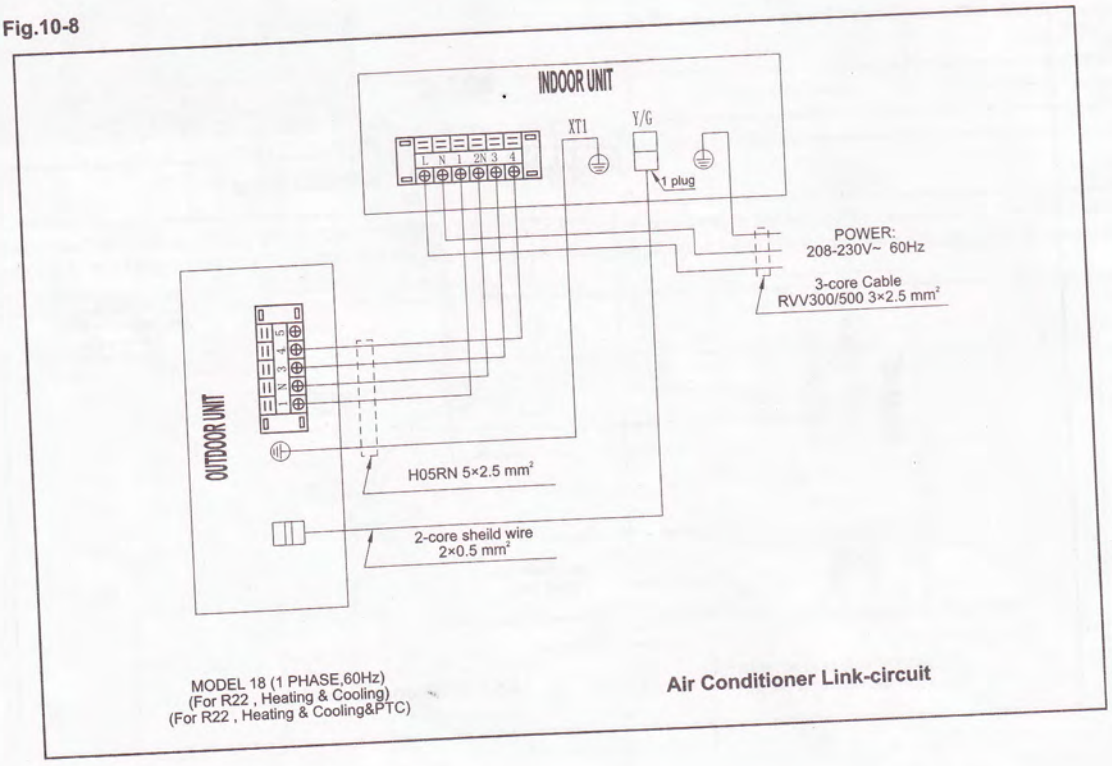
MODEL 18 (1 PHASE,50Hz)
(For R22, Heating & Cooling)

Air Conditioner Link-circuit

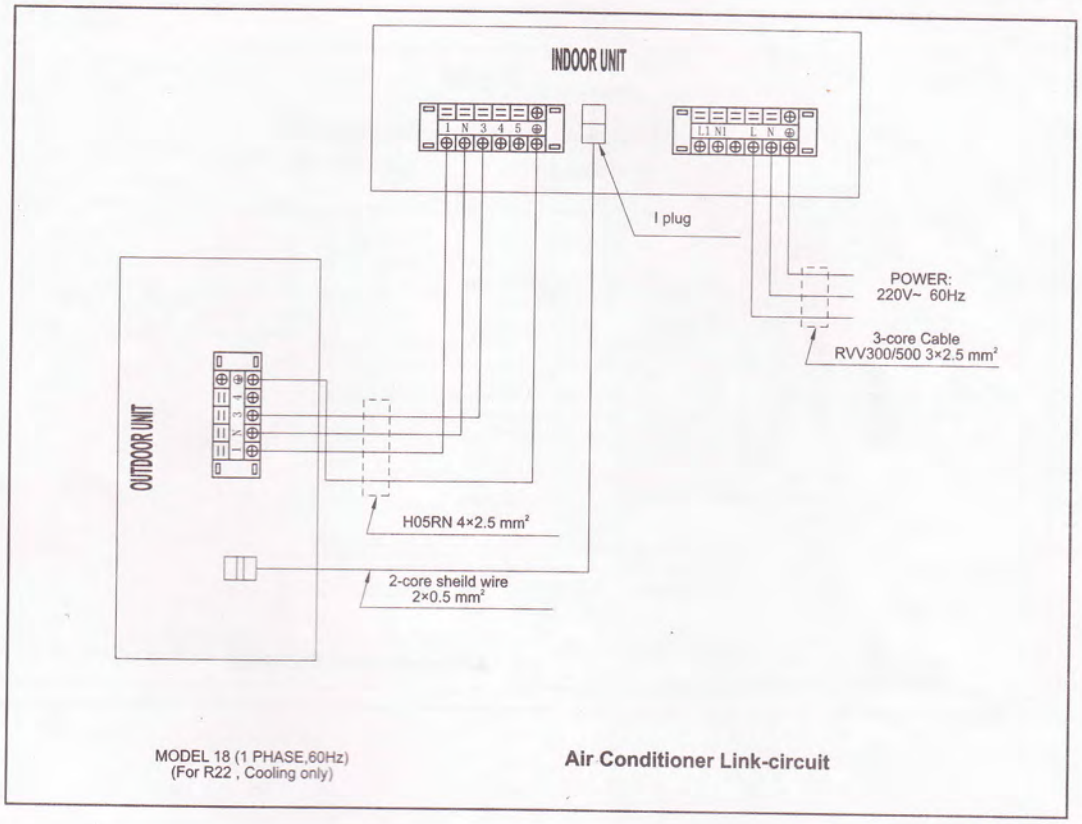
■ Fig.10-7



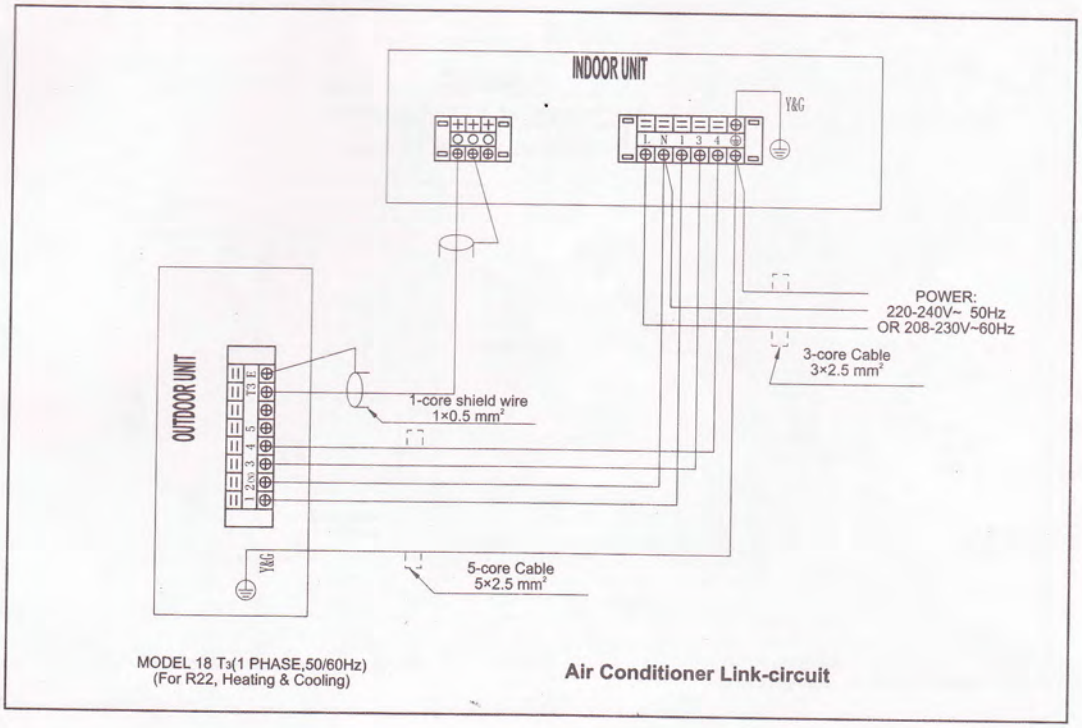
■ Fig.10-8



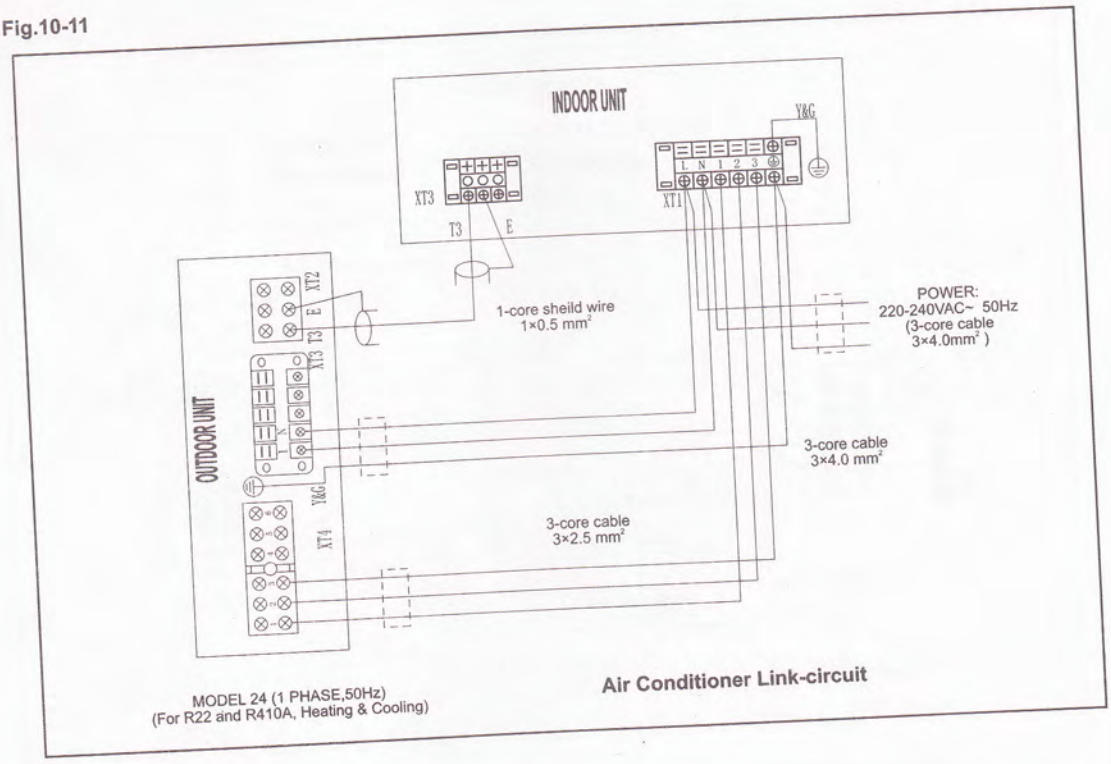
■ Fig.10-9



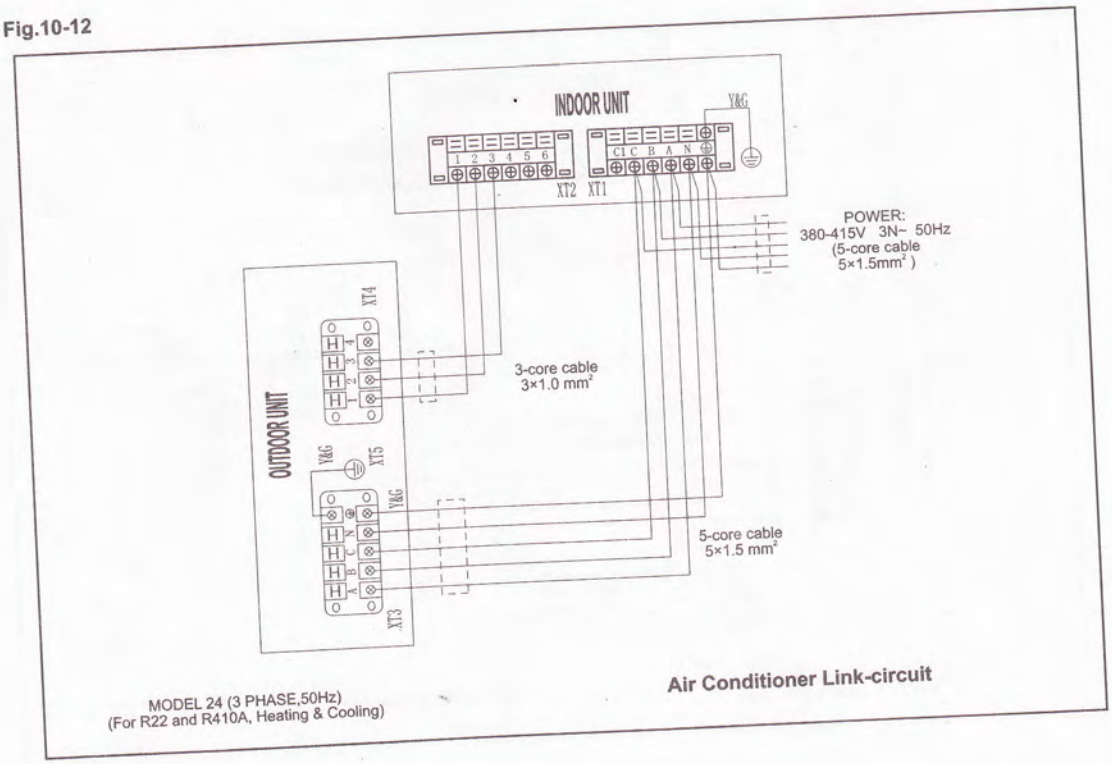
■ Fig.10-10



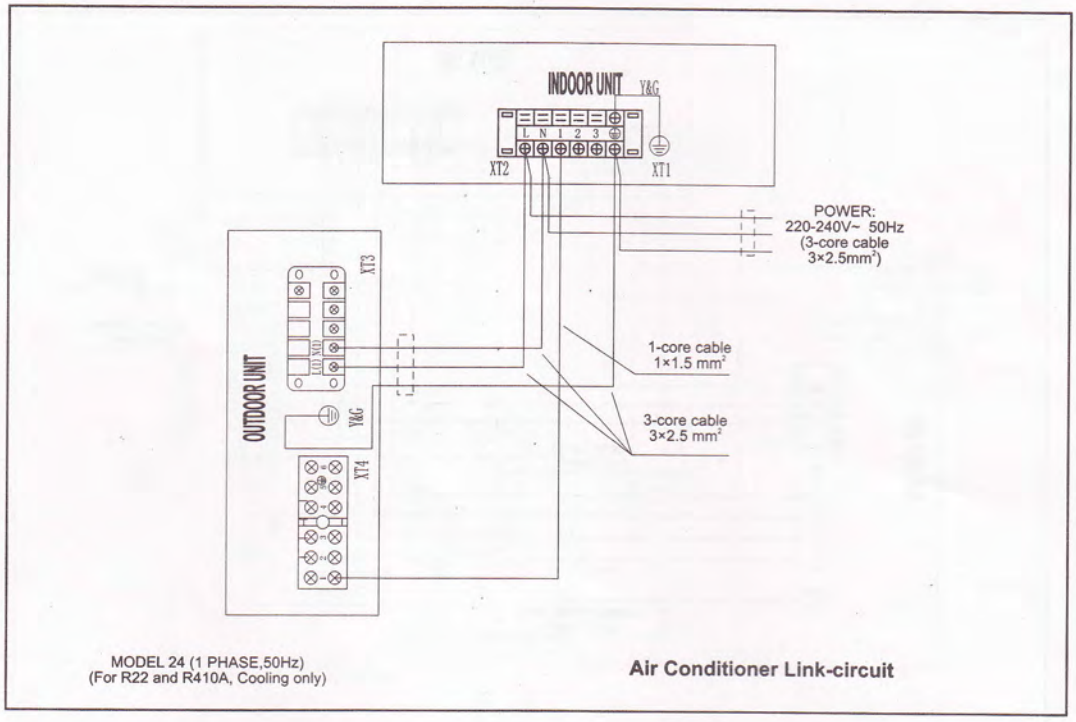
■ Fig.10-11



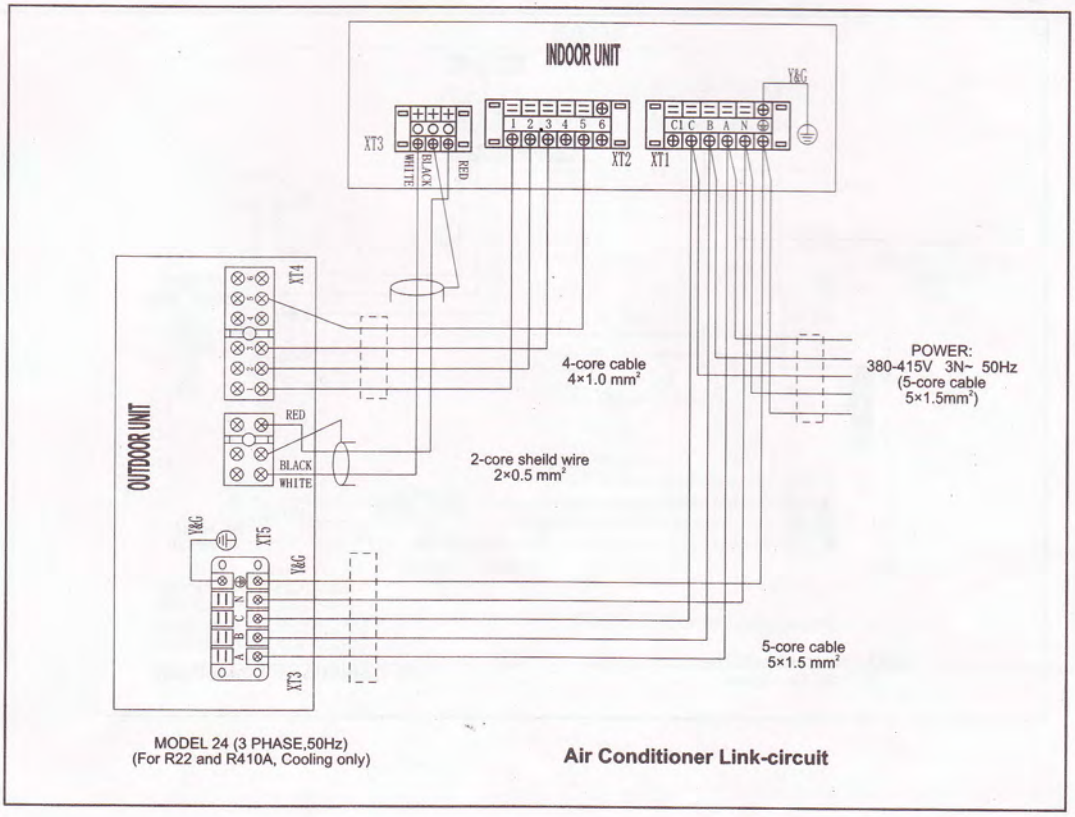
■ Fig.10-12



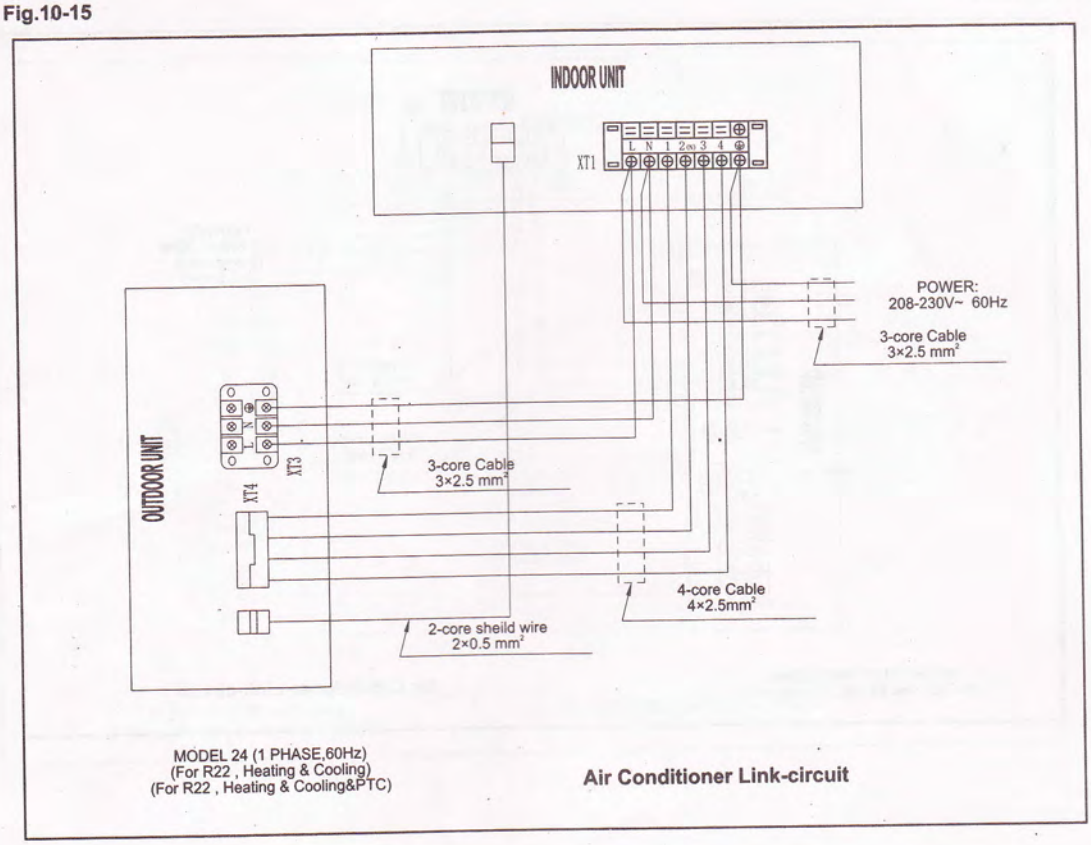
■ **Fig.10-13**



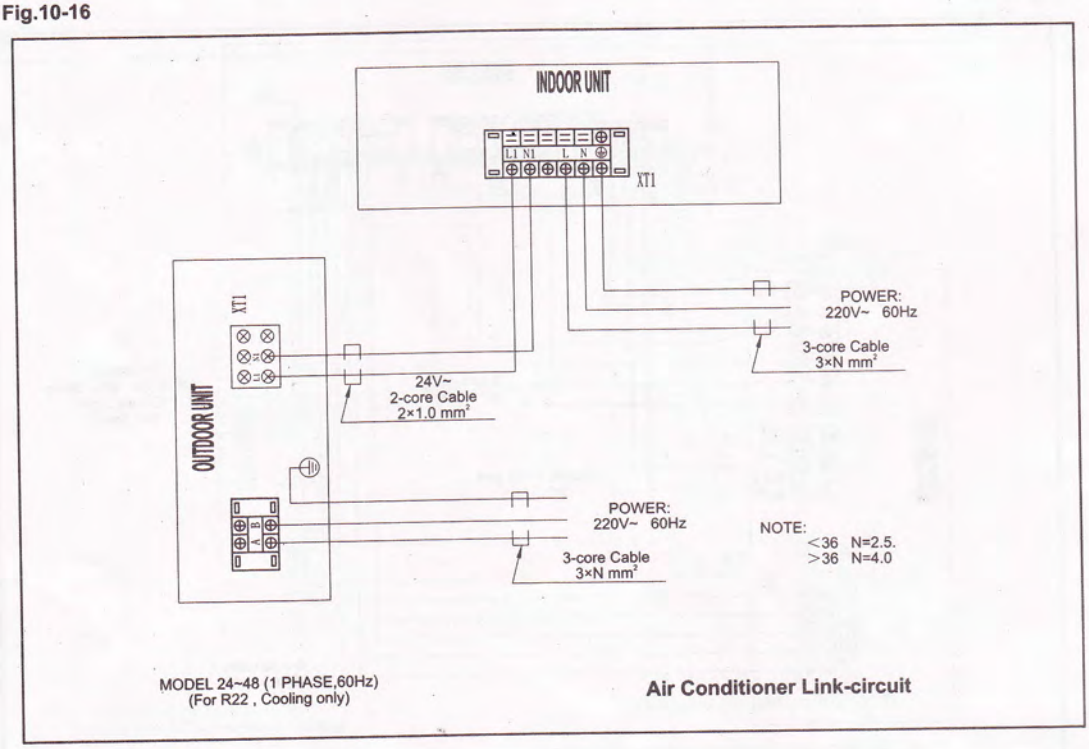
■ **Fig.10-14**



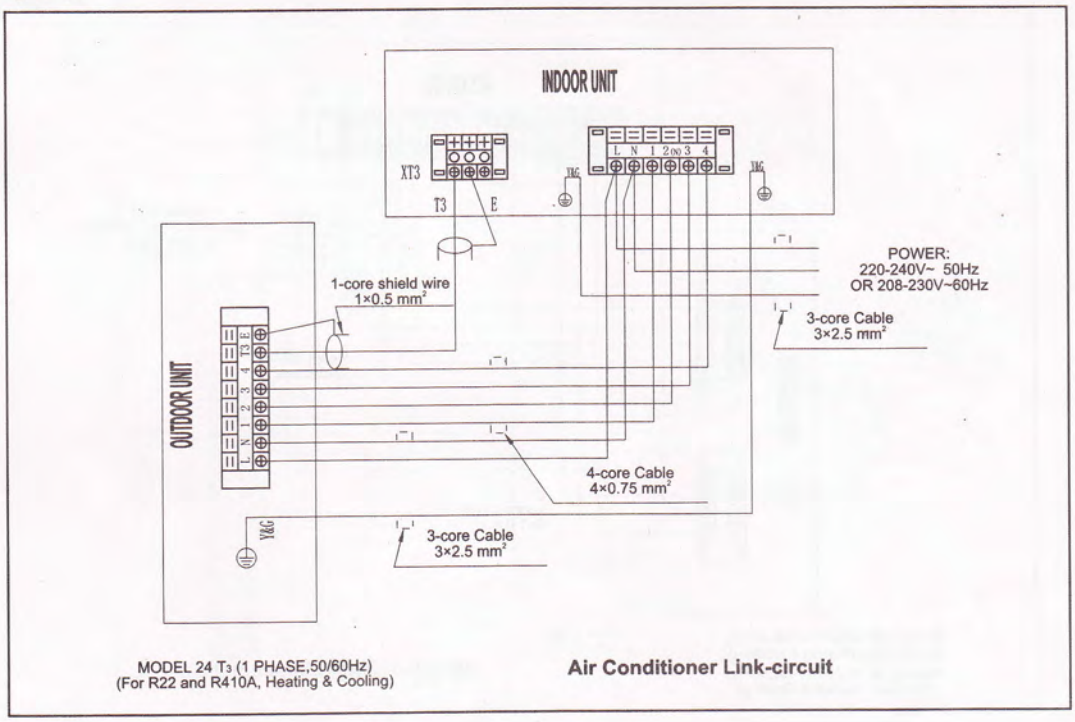
■ **Fig.10-15**



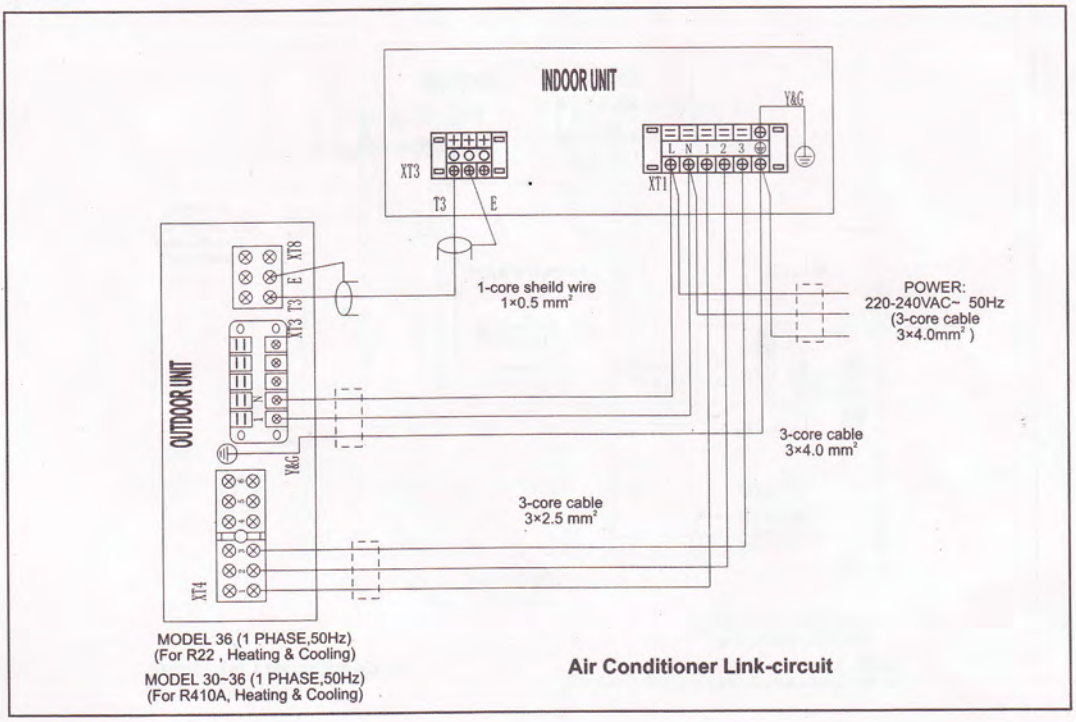
■ **Fig.10-16**



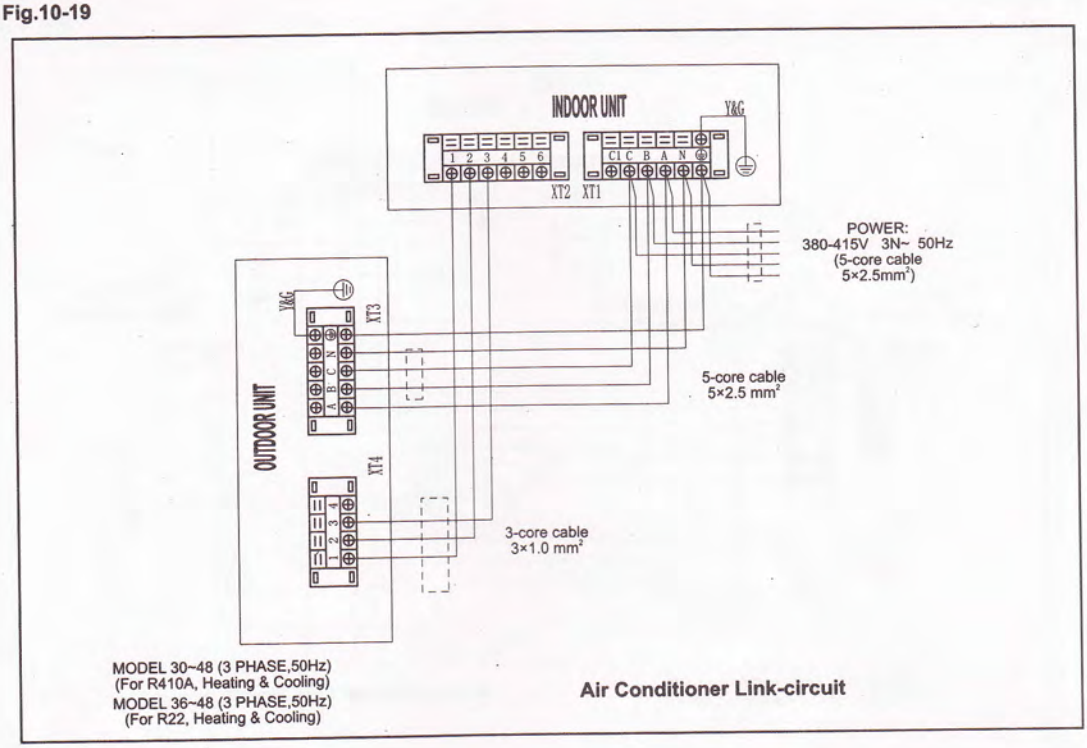
■ **Fig.10-17**



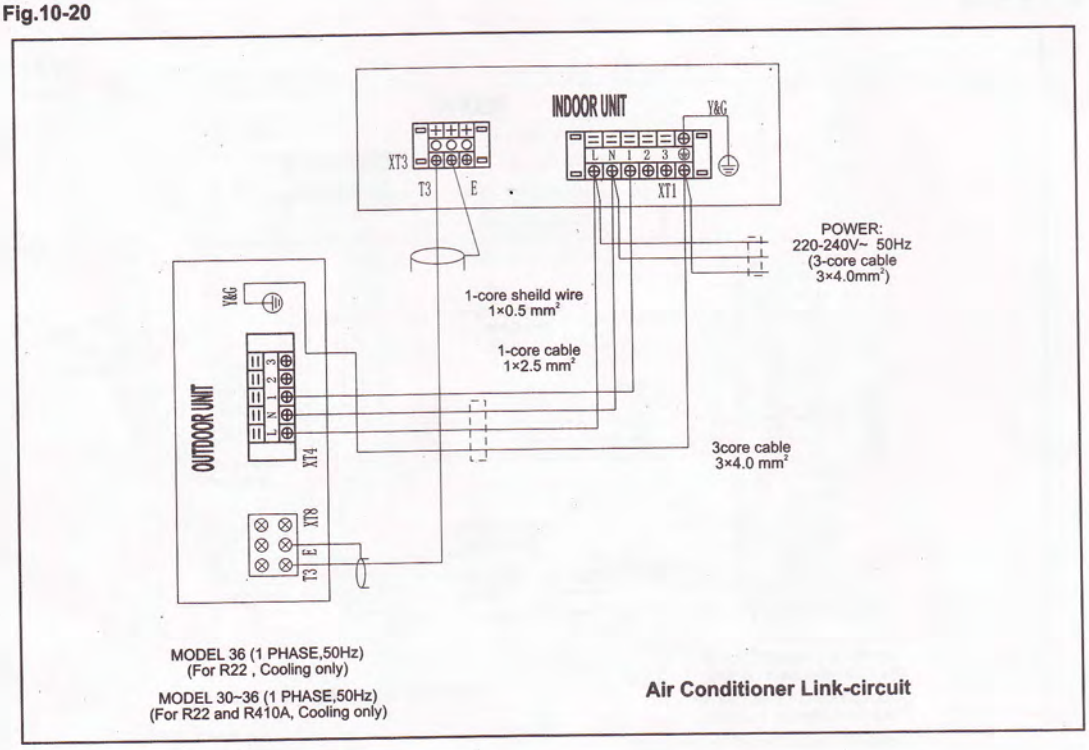
■ **Fig.10-18**



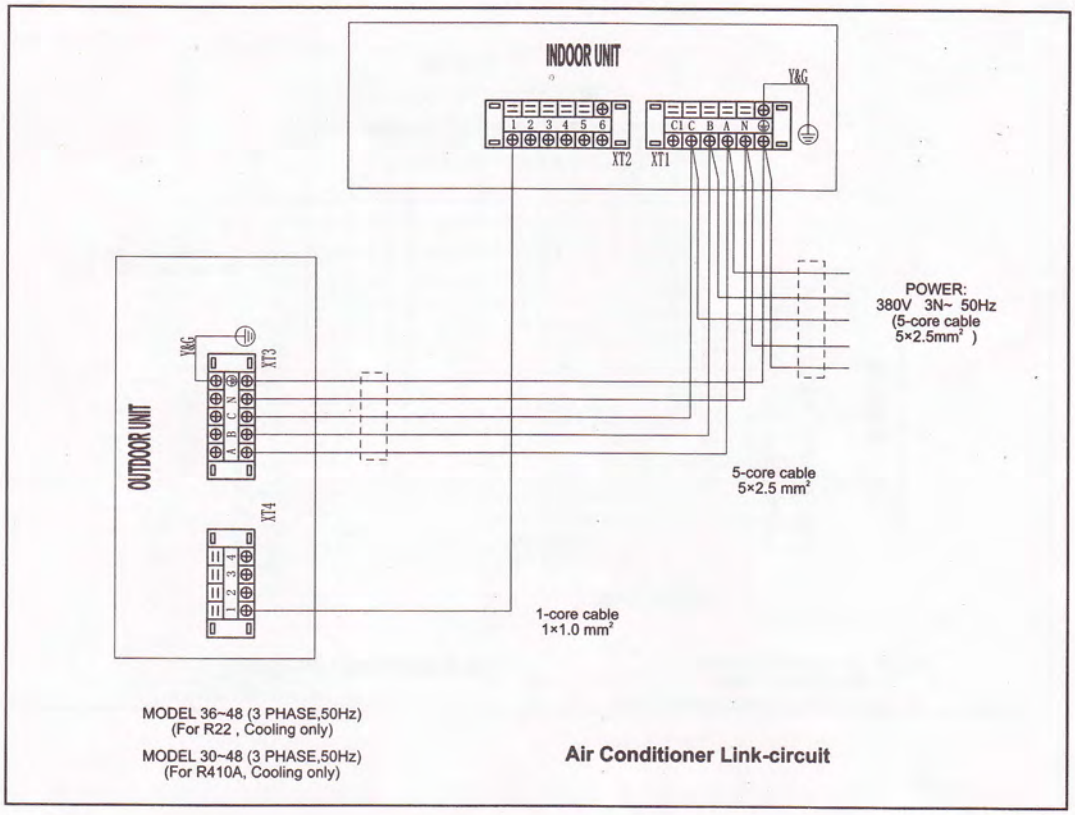
■ Fig.10-19



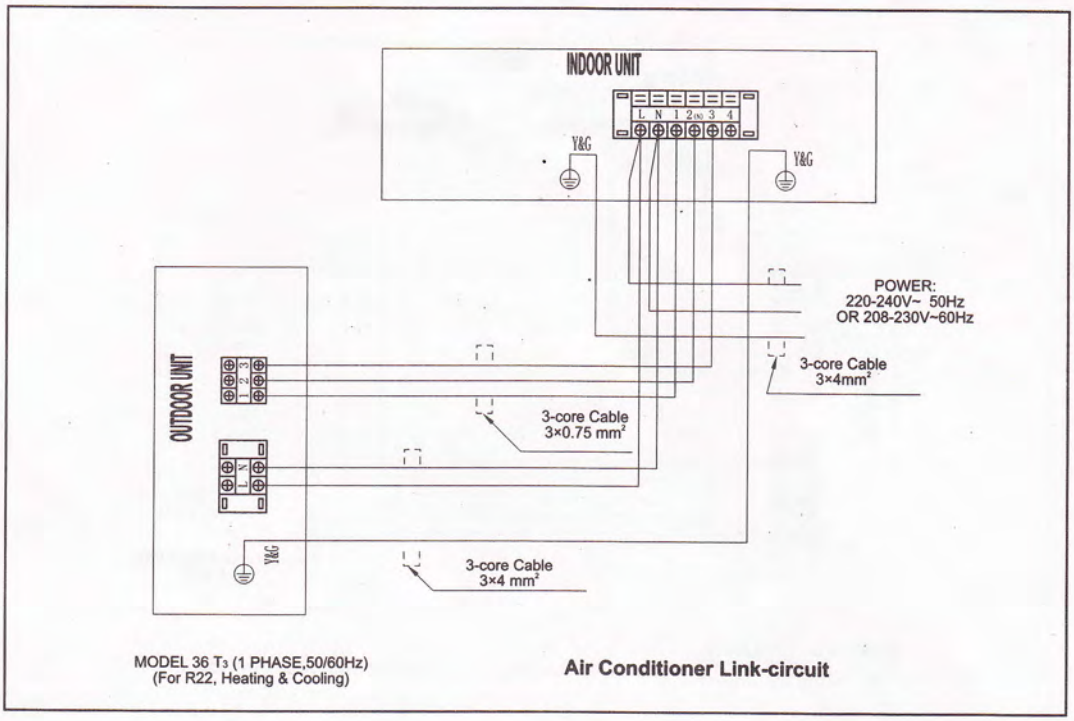
■ Fig.10-20



■ Fig.10-21



■ Fig.10-22



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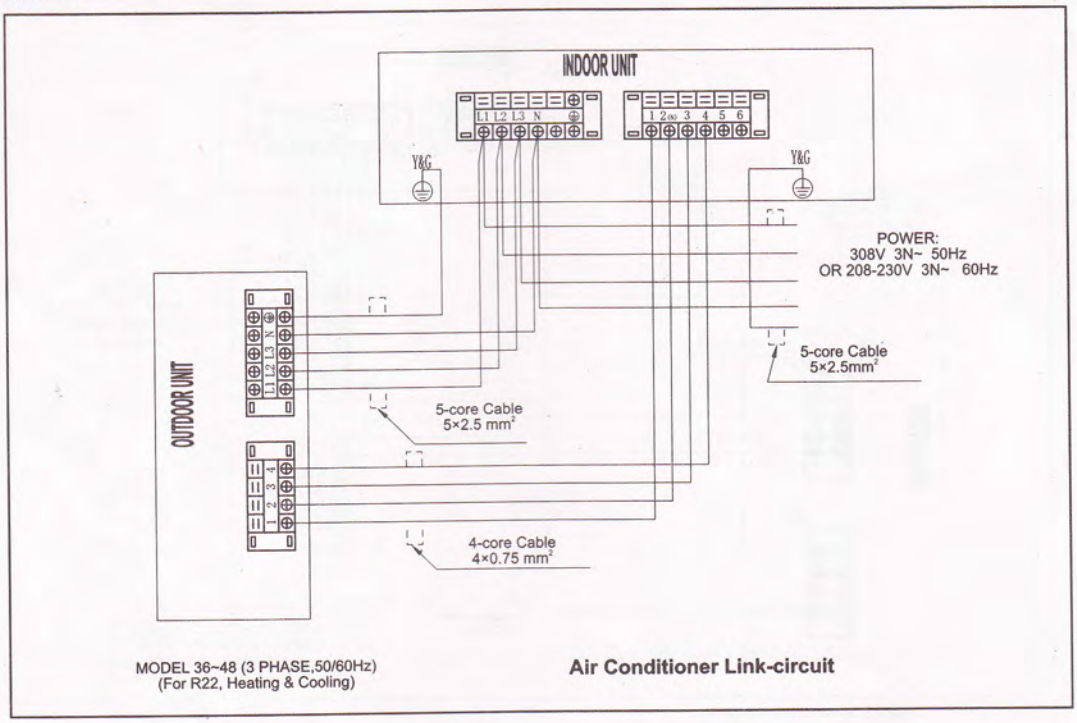
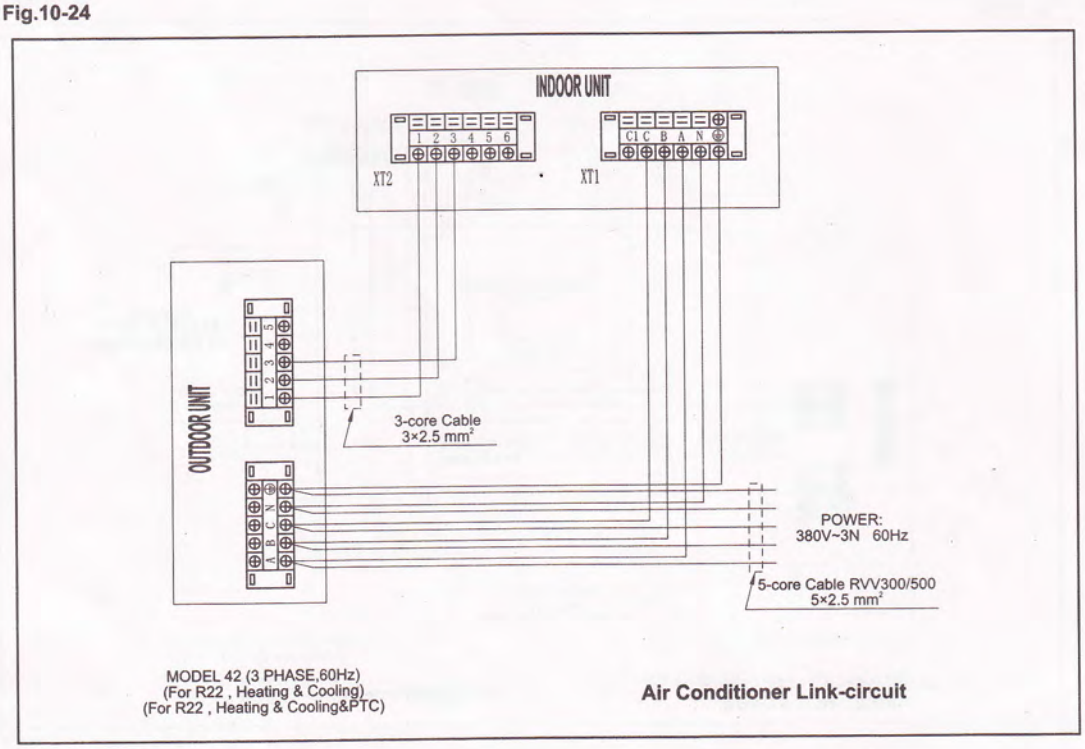
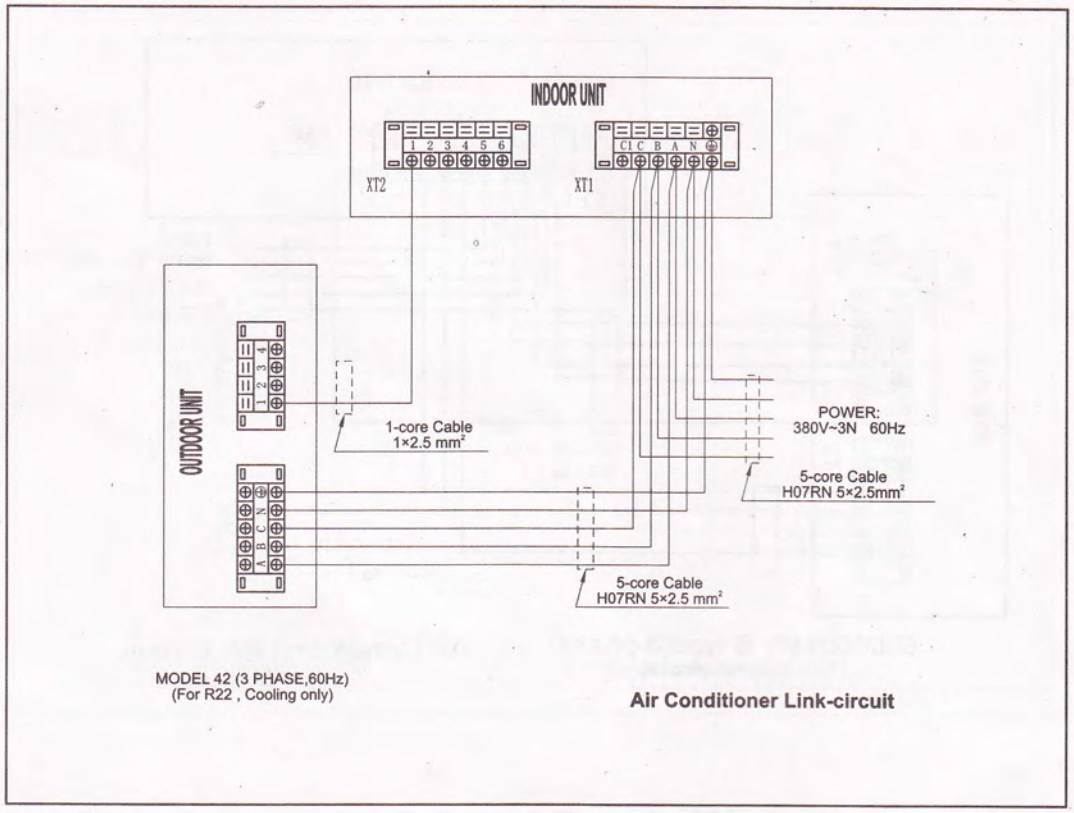


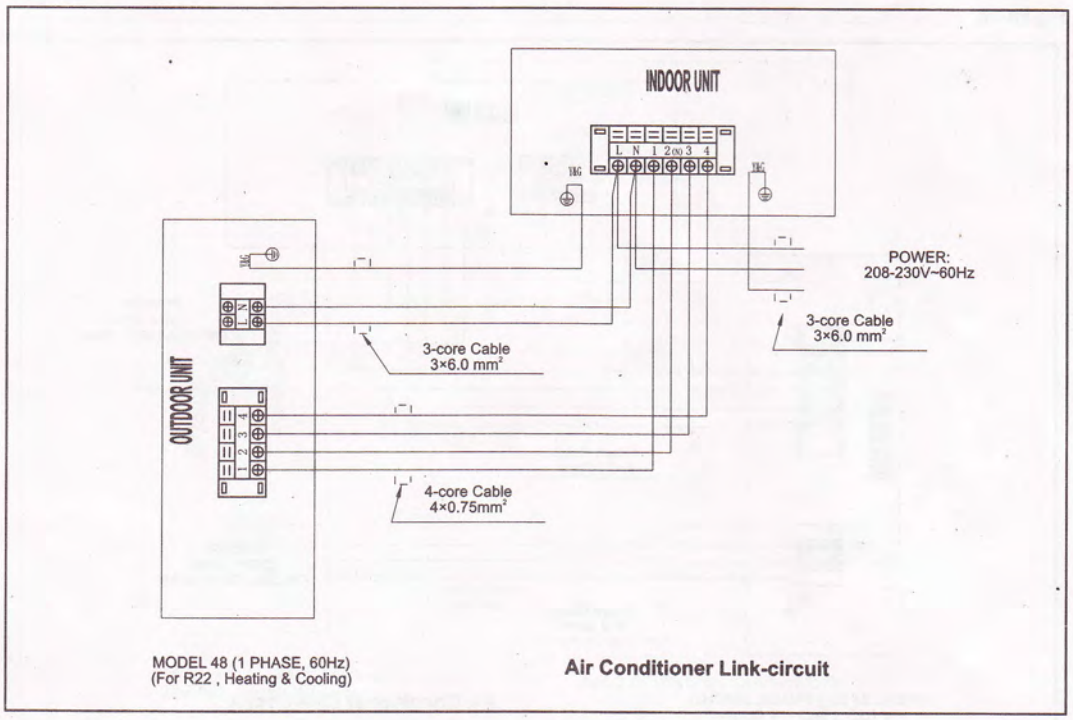
■ Fig.10-24



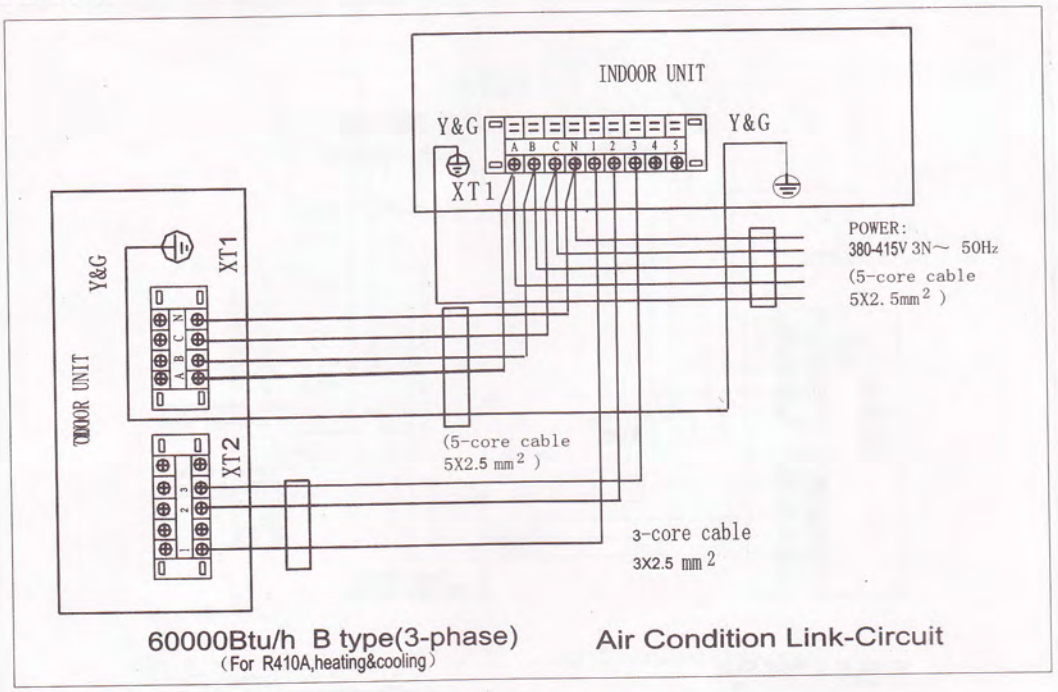
■ Fig.10-25



■ Fig.10-26

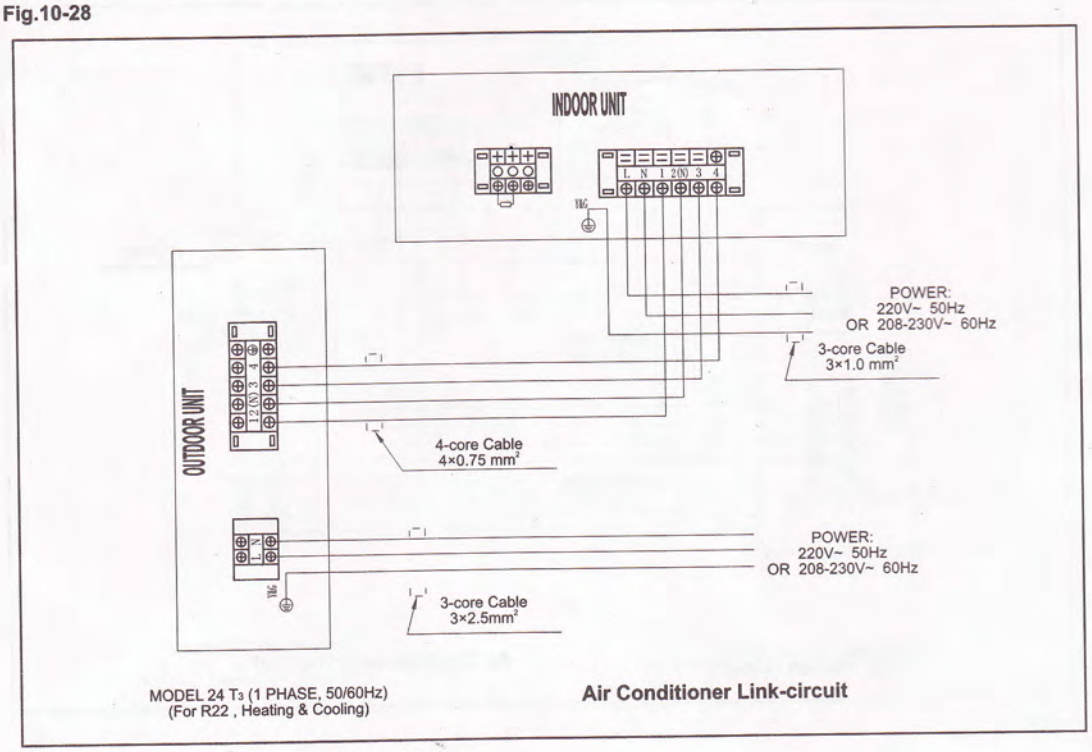


■ Fig.10-27

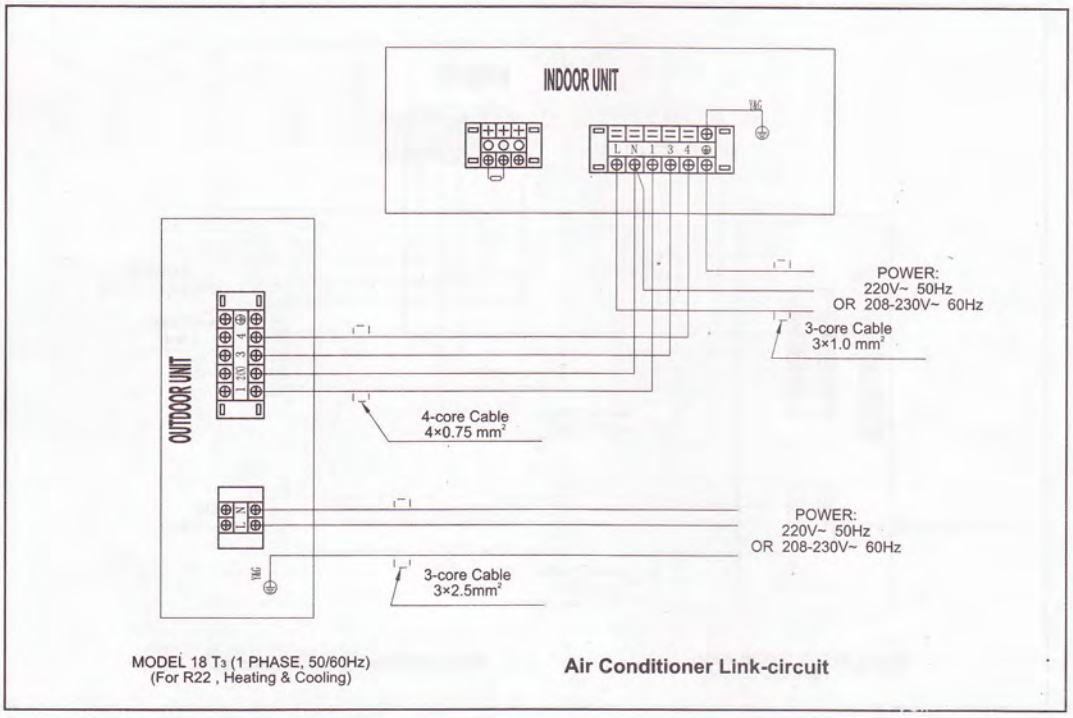


Wiring chart (For Vertical Discharge Outdoor Unit)

■ Fig.10-28



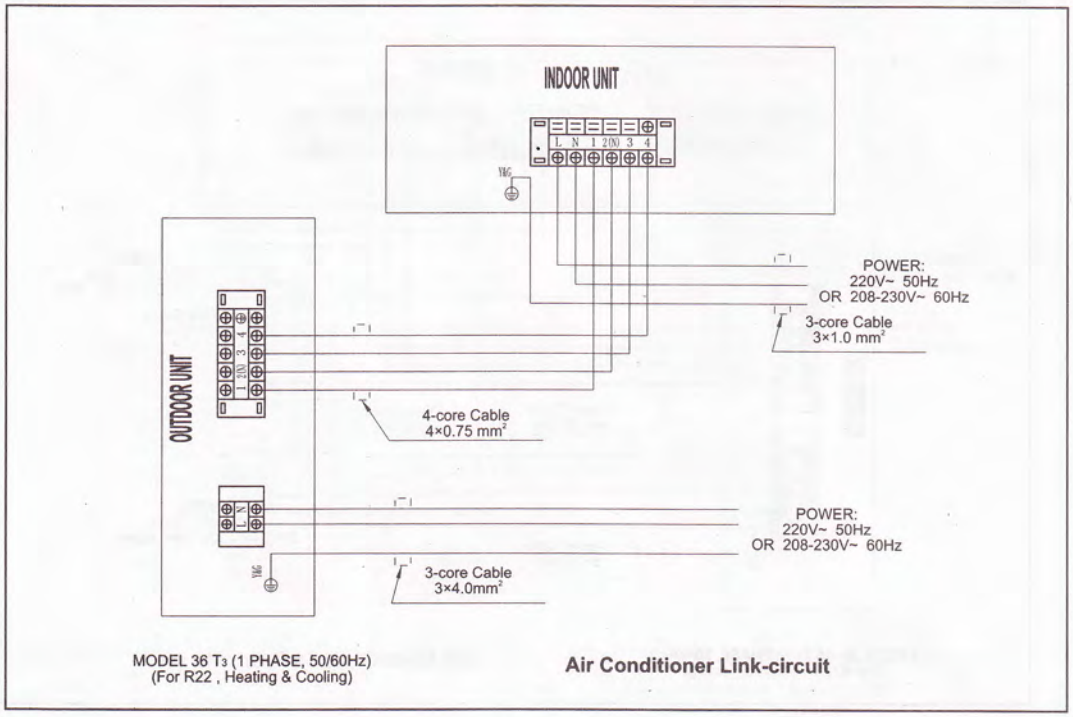
■ Fig.10-29



MODEL 18 T3 (1 PHASE, 50/60Hz)
(For R22 , Heating & Cooling)

Air Conditioner Link-circuit

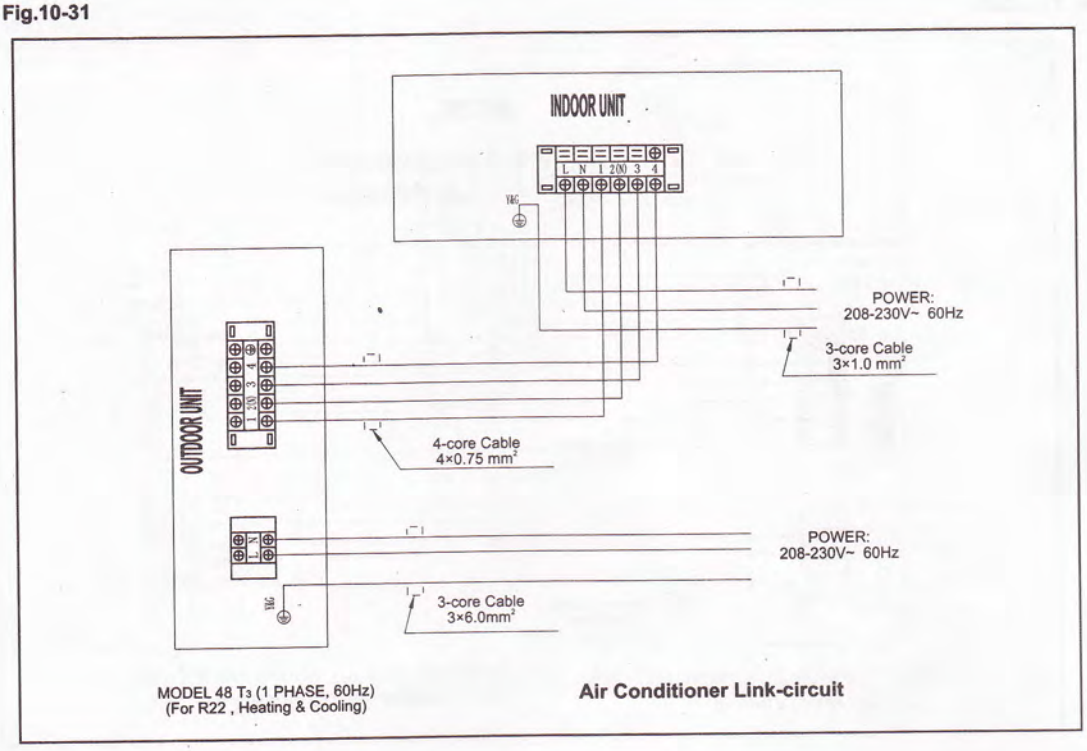
■ Fig.10-30



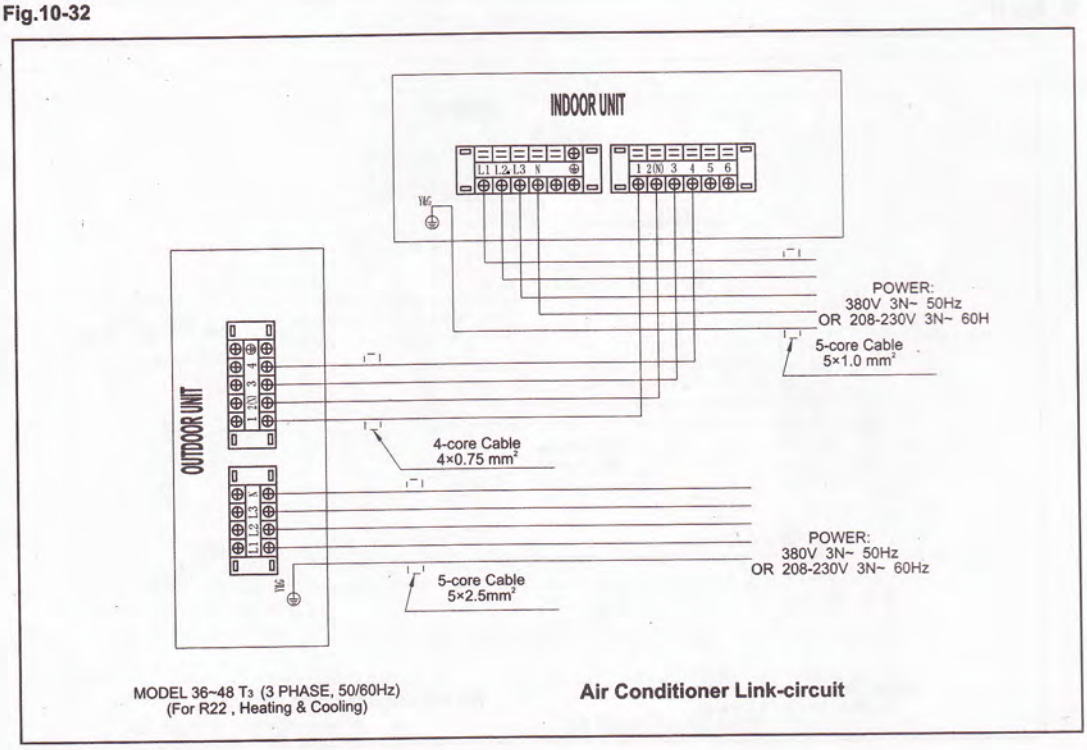
MODEL 36 T3 (1 PHASE, 50/60Hz)
(For R22 , Heating & Cooling)

Air Conditioner Link-circuit

■ Fig.10-31

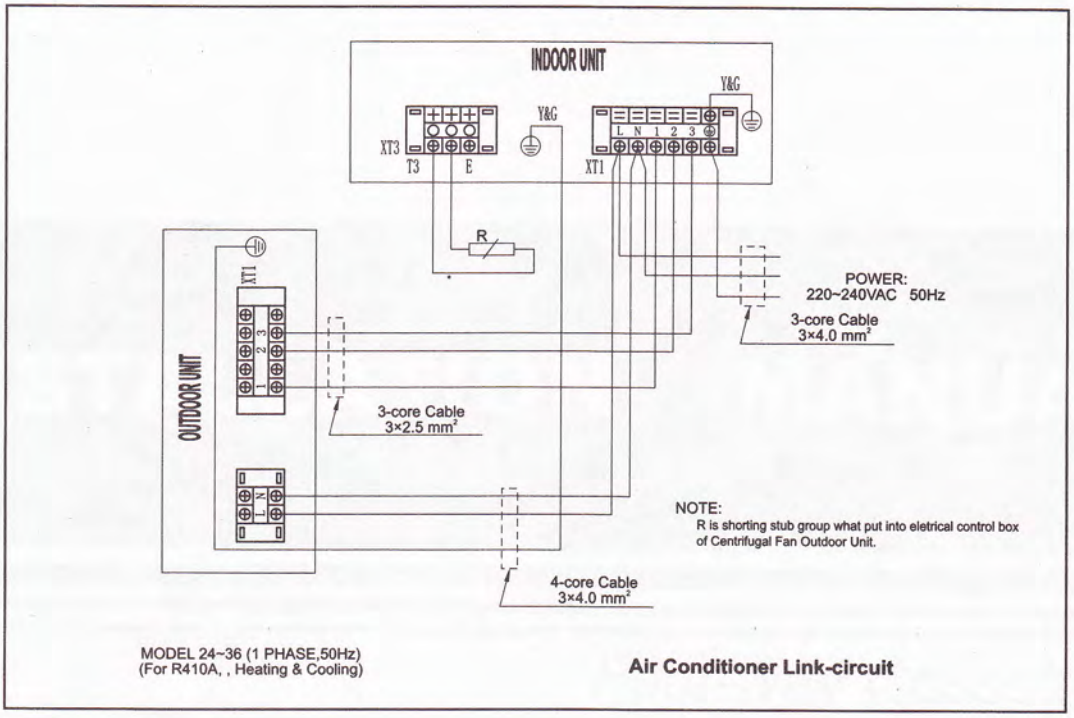


■ Fig.10-32



Wiring chart (For Centrifugal Fan Outdoor Unit)

■ Fig.10-33



■ Fig.10-34 .